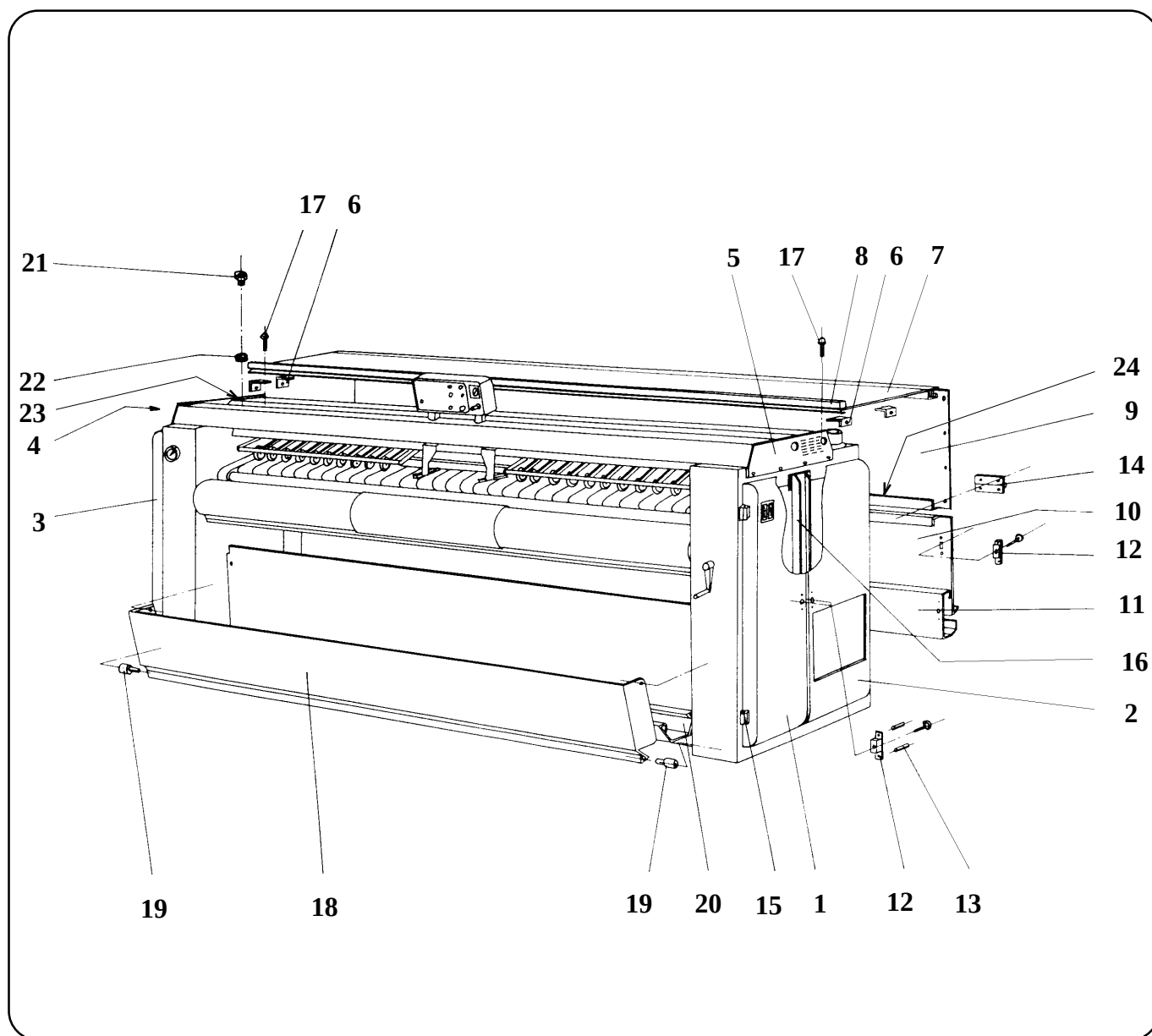


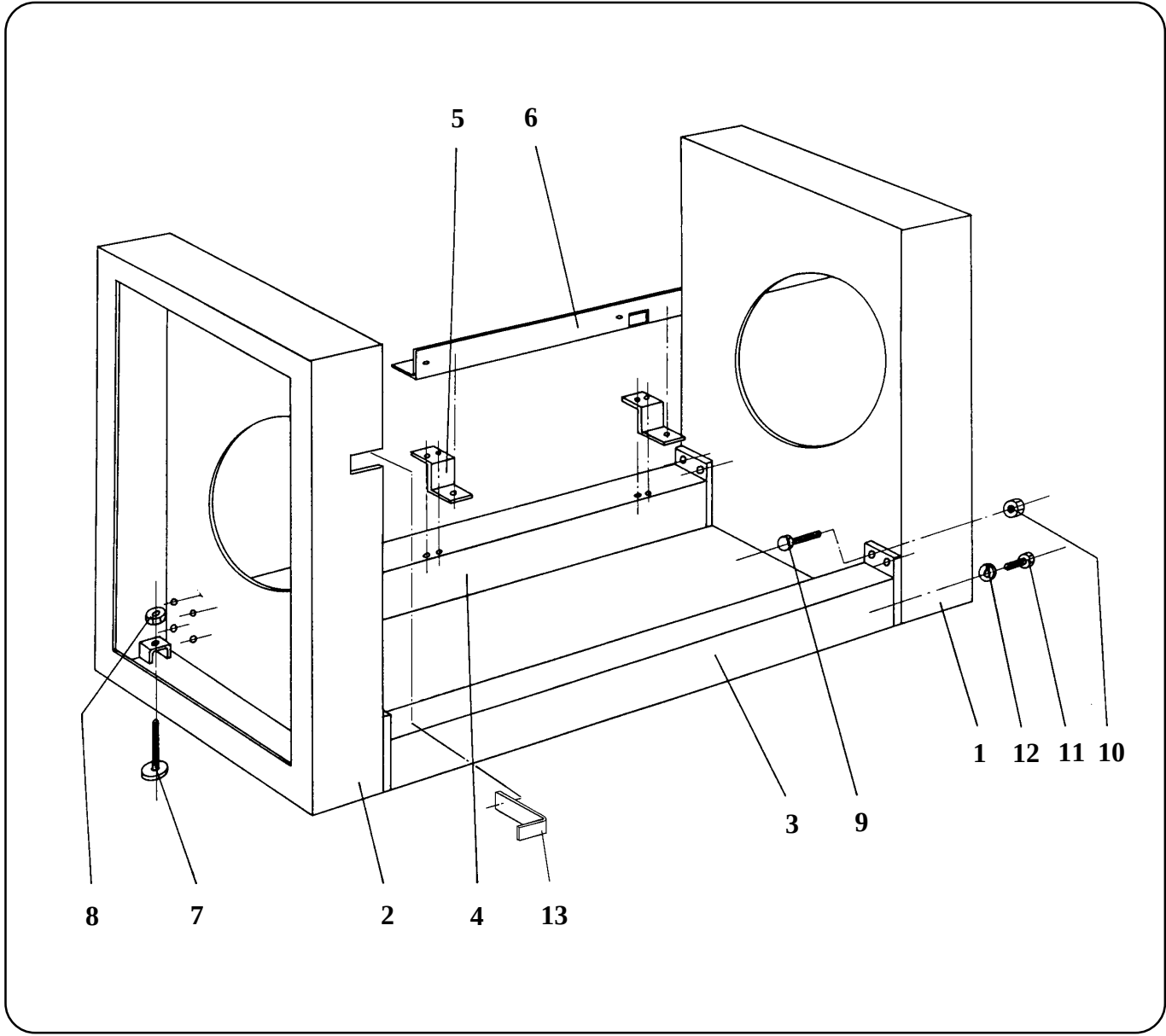
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Feeder Ironer Folder Stacker ironing width 3.10 m - Gas heating Standard U.L

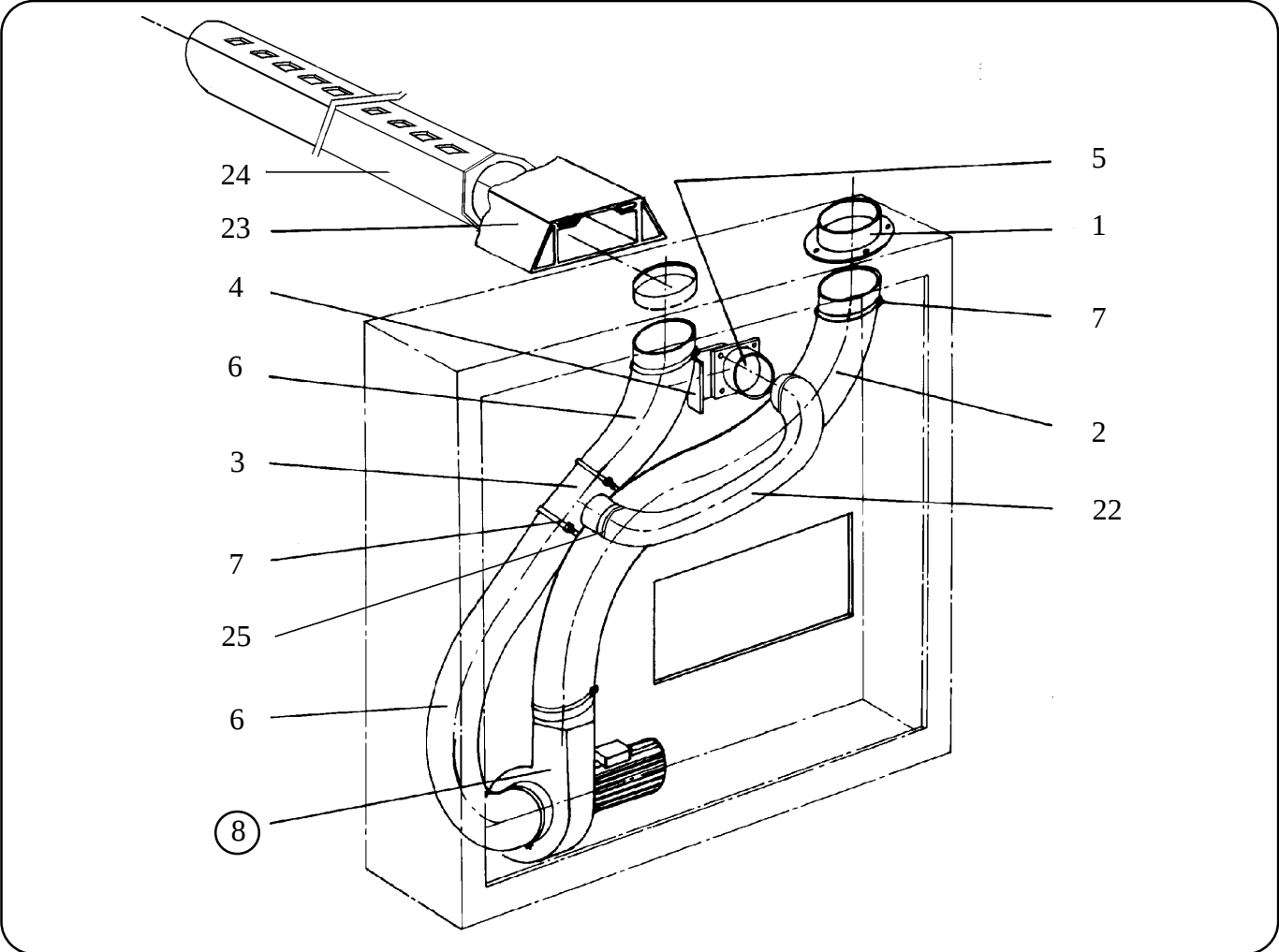
Description	Chapters	Pages
Casing	1	1 to 2
Frame / Spars	2	3 to 4
Suction / Ventilation device	3	5 to 6
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Right side smoothing control	5	9 to 10
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Gas heating	21	41 to 42
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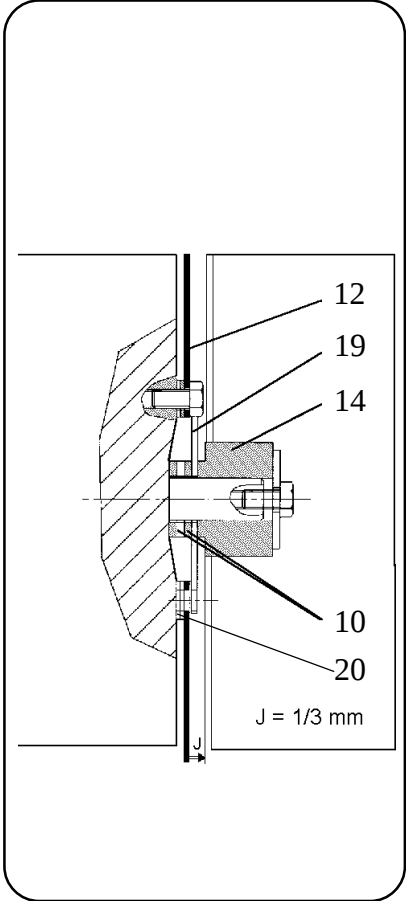
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							1	2
							Month	Year
							02	01
CASING				Illustration	Edit.			
				06100242	01			
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005857	White right side front casing			
or	1			32007696	Grey right side front casing			
2	1			32005856	White right side backcasing			
or	1			32007702	Grey right side backcasing			
3	1			32005855	White left side front casing			
or	1			32007700	Grey left side front casing			
4	1			32005854	White left side back casing			
or	1			32007698	Grey left side back casing			
5	2			32005853	Handling plate			
6	4			32005177	Upper casing support			
7	1			32005983	Upper casing			
8	1			75011036	Foam joint length : 3.40 m			
9	1			32005838	Upper back casing			
10	1			32005839	Back protection casing			
11	1			32005529	Back reception table			
12	8			74030017	Locking with key			
13	8			32005665	Closing brace			
14	8			74030059	Friction hinge			
15	8			74030081	Hinge plate			
16	1			32007403	Strengthening piece		left side	
and	1			32005851	Strengthening piece		right side	
17	2			74026022	Progressive stop			
18	1			32005698	White front casing			
or	1			32005699	Yellow front casing			
or	1			32007444	Red front casing			
or	1			32007393	Blue front casing			
or	1			32007686	Grey front casing			
19	2			32005441	Hinge pin			
20	1			32006304	White feeding vat			
or	1			32006883	Yellow feeding vat			
or	1			32007443	Red feeding vat			
or	1			32007704	Grey feeding vat			
21	1			71079034	Stuffing box Ø 16/21			
22	1			71079010	Counternut Ø 16			
23	3			32005897	Caisson shutter			
24	4			75011080	Isolating foam			



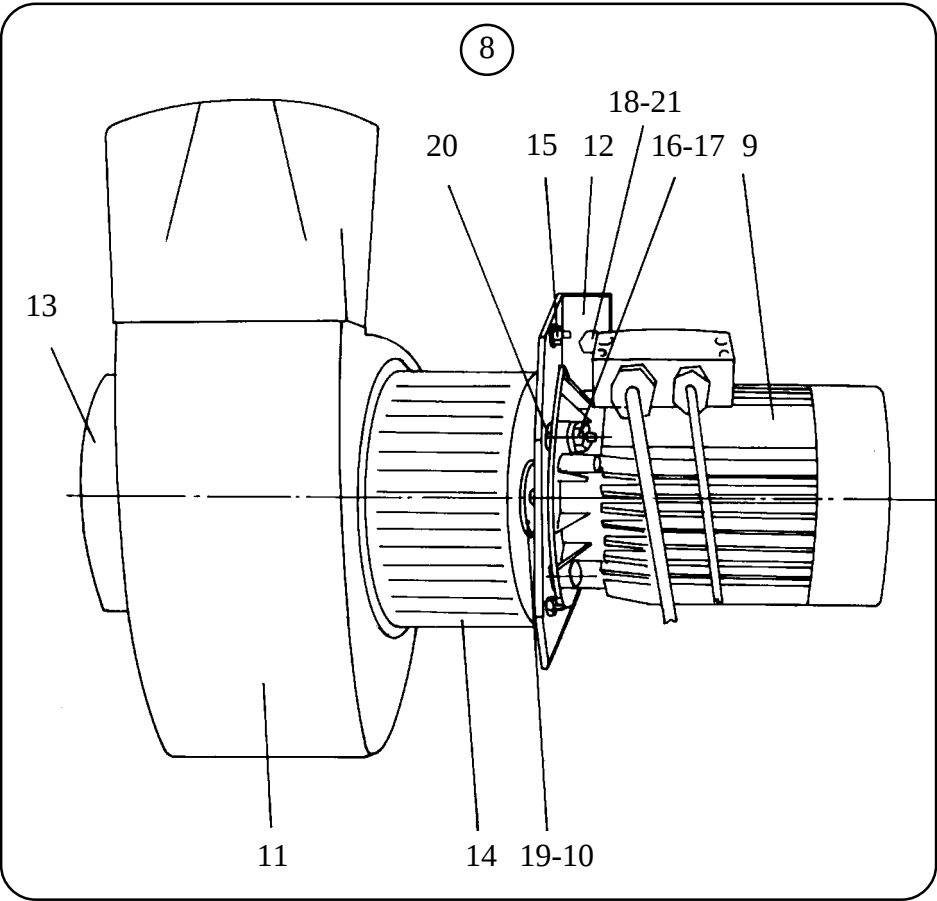
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							2	4
FRAME / SPARS				Illustration	Edit.	Month		Year
				06100202	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005840	Right caisson		steam heating	
2	1			32005847	Left caisson			
3	1			32005374	Front spar			
4	1			32005375	Back spar			
5	3			32005378	Chute support			
6	1			32005379	Back chute			
7	4			32004136	Adjusting jack			
8	8			74021031	14 diameter nut			
9	8			74020034	12 x 30 diameter screw			
10	8			74021072	12 diameter nut			
11	8			74020052	10 x 30 diameter screw			
12	8			74022035	10 diameter washer			
13	1			32007274	Shutter			



06100104



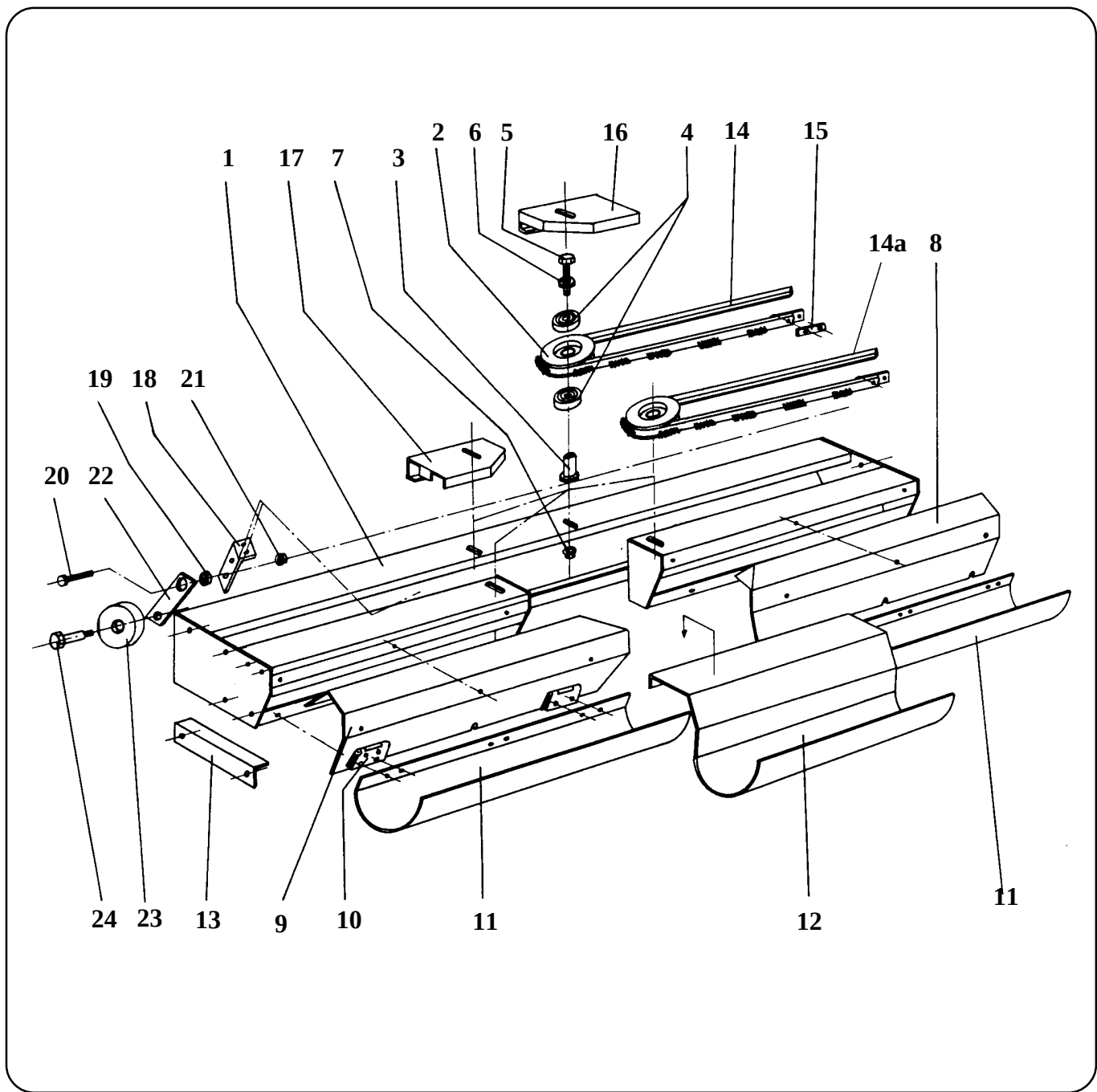
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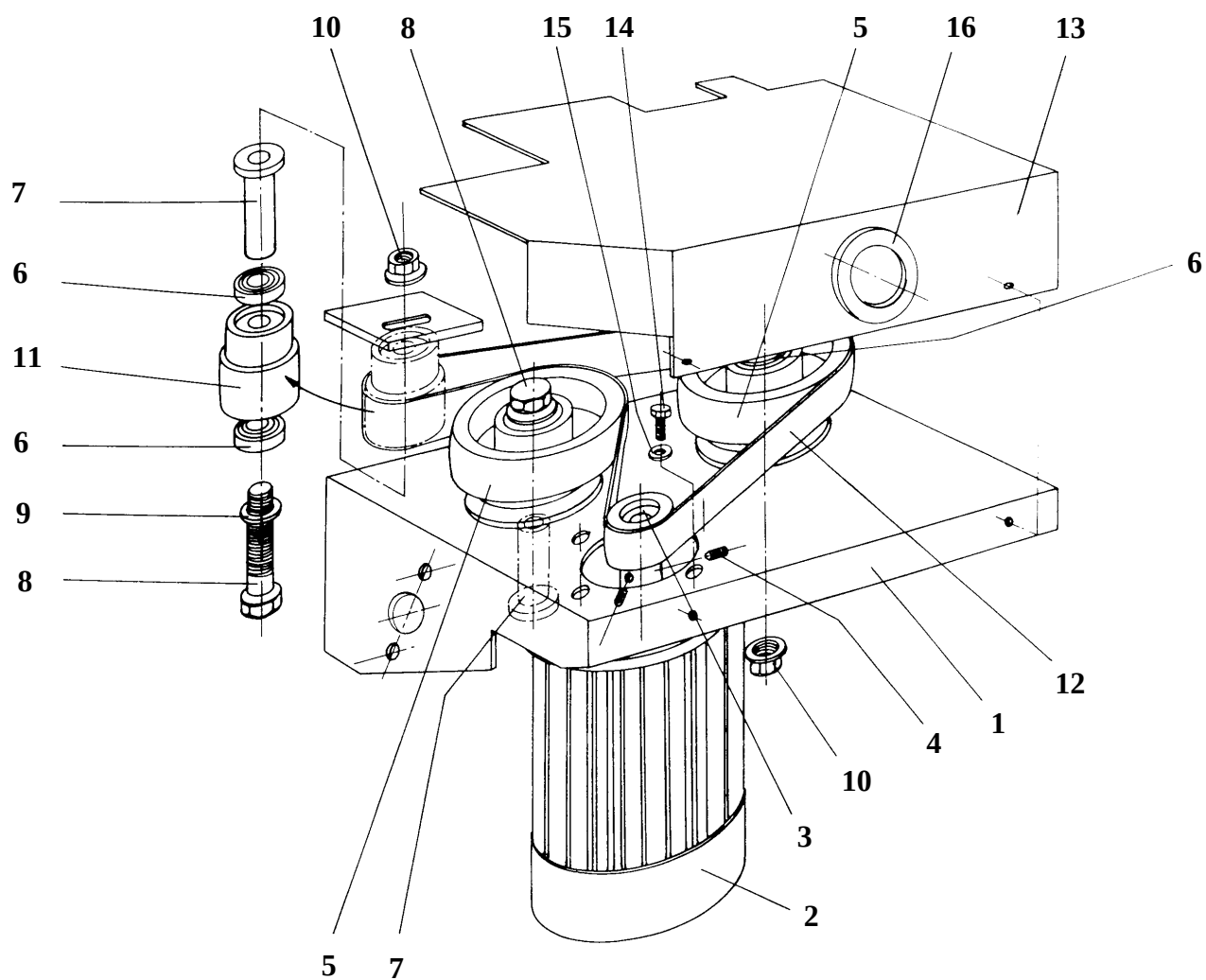
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Edit.	Month	Year
01	02	01

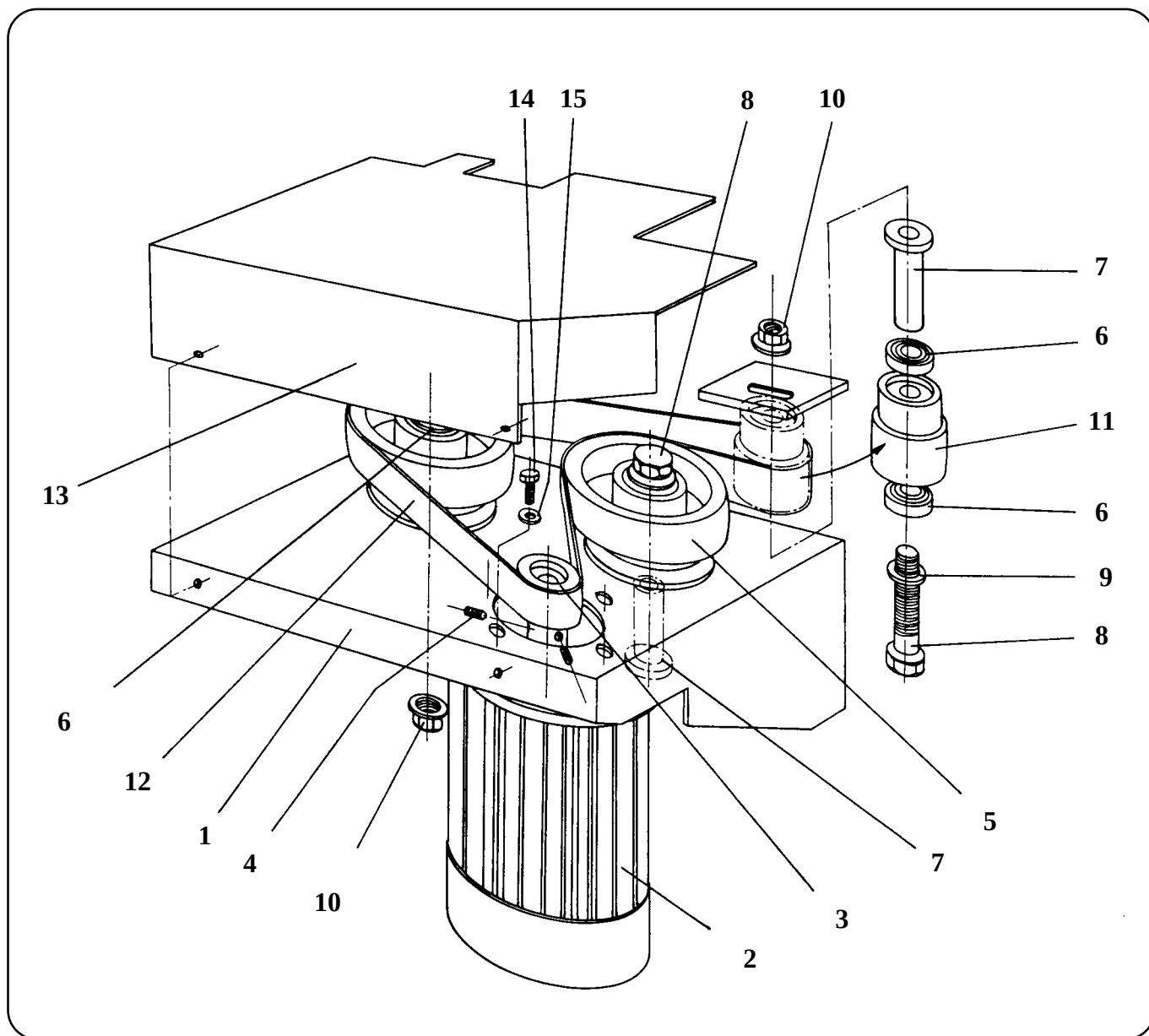
02102027				SPARE PARTS LIST			Chapter	Page
							3	6
SUCTION / VENTILATION DEVICE				Illustration	Edit.	Month		Year
				06100104/134	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005621	Connection nozzle		(cancelled)	
2	2			74031036	Extensible tube			
3	1			74031034	100/140 mm diameter T			
4	1			32004790	Adjustment flap			
5	1			32004501	Suction nozzle			
6	1			74031033	Extensible tube			
7	4	or	6	72046155	Ring		complete 0.3 kW 3000 rpm	
8	1			55003189	Fan			
9	1			71013087	* Motor U.L			
10	4			32002078	* Washer			
11	1			32004009	* Fan spiral			
12	1			32004012P	* Motor fixing flange			
13	1			32004016P	* Spiral entry flange			
14	1			71020036	* Turbine			
15	12			74033202	* 6 diameter nut			
16	4			74022053	* 8 diameter washer			
17	4			74033203	* 8 diameter nut			
18	4			74033007	* 8 x 20 diameter screw			
19	1			32002951	* Ventilation disk			
20	4	to	12	74022009	* Washer			
21	4			74021075	* 8 diameter nut			
22	1			74031056	Extensible tube			
23	1			32004058	Fume hood		(cancelled)	
24	1			32006990	Vapour suction tube			
25	2			72046062	Ring			



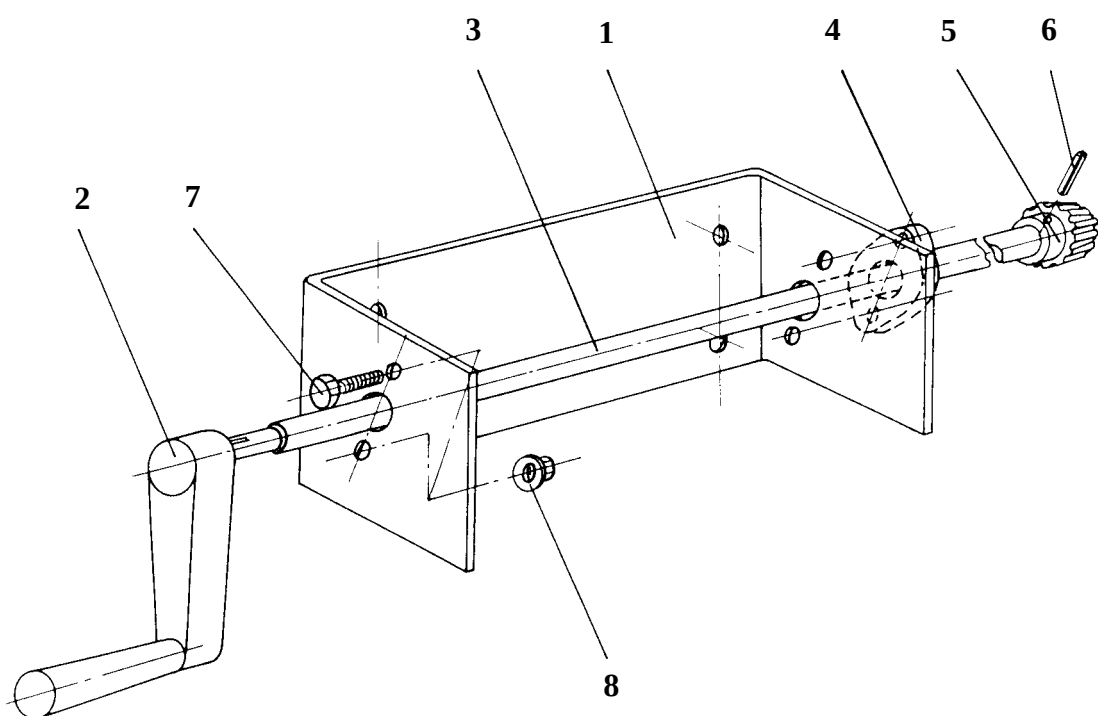
02102027				SPARE PARTS LIST			Chapter	Page
							4	8
							Month	Year
							02	01
SMOOTHING				Illustration	Edit.			
				06100203	01			
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005462	Feeding and smoothing table support			
2	4	or	8	32003766	Smoothing central pulley			
3	4	or	8	32004929	Smoothing central pulley axis			
4	8	or	16	73011011	Bearing			
5	4	or	8	74020031	8 x 50 diameter screw			
6	4	or	8	74012002	8 diameter washer			
7	4	or	8	74021075	8 diameter nut			
8	1			32005524	White right smoothing casing			
or	1			32005929	Yellow right smoothing casing			
or	1			32007449	Red right smoothing casing			
9	1			32005525	White left smoothing casing			
or	1			32005932	Yellow left smoothing casing			
or	1			32007448	Red left smoothing casing			
10	6			74030059	Friction hinge			
11	2			32005523	White feeding table			
or	2			32005917	Yellow feeding table			
or	2			32007447	Red feeding table			
12	1			32005681	White central feeding table			
or	1			32005918	Yellow central feeding table			
or	1			32007445	Red central feeding table			
13	2			32005467	Feeding table support			
14	2			73022230	Long brush on belt			
14a	2			73022231	Short brush on belt			
15	4			73022147	Belt joint			
16	1			32006074	Central pulley right casing			
17	1			32006086	Central pulley left casing			
18	30			32005468	Sheet maintaining small wheel sup.		(cancelled)	
19	30			73011142	Bearing			
20	30			74020083	6 diameter screw			
21	30			74021074	6 diameter nut			
22	30			32005670	Small wheel support arm		(cancelled)	
or	30			32007515	Small wheel support arm			
23	30			73020422	Feeding wheel			
24	30			32006361	Feeding small wheel axis			



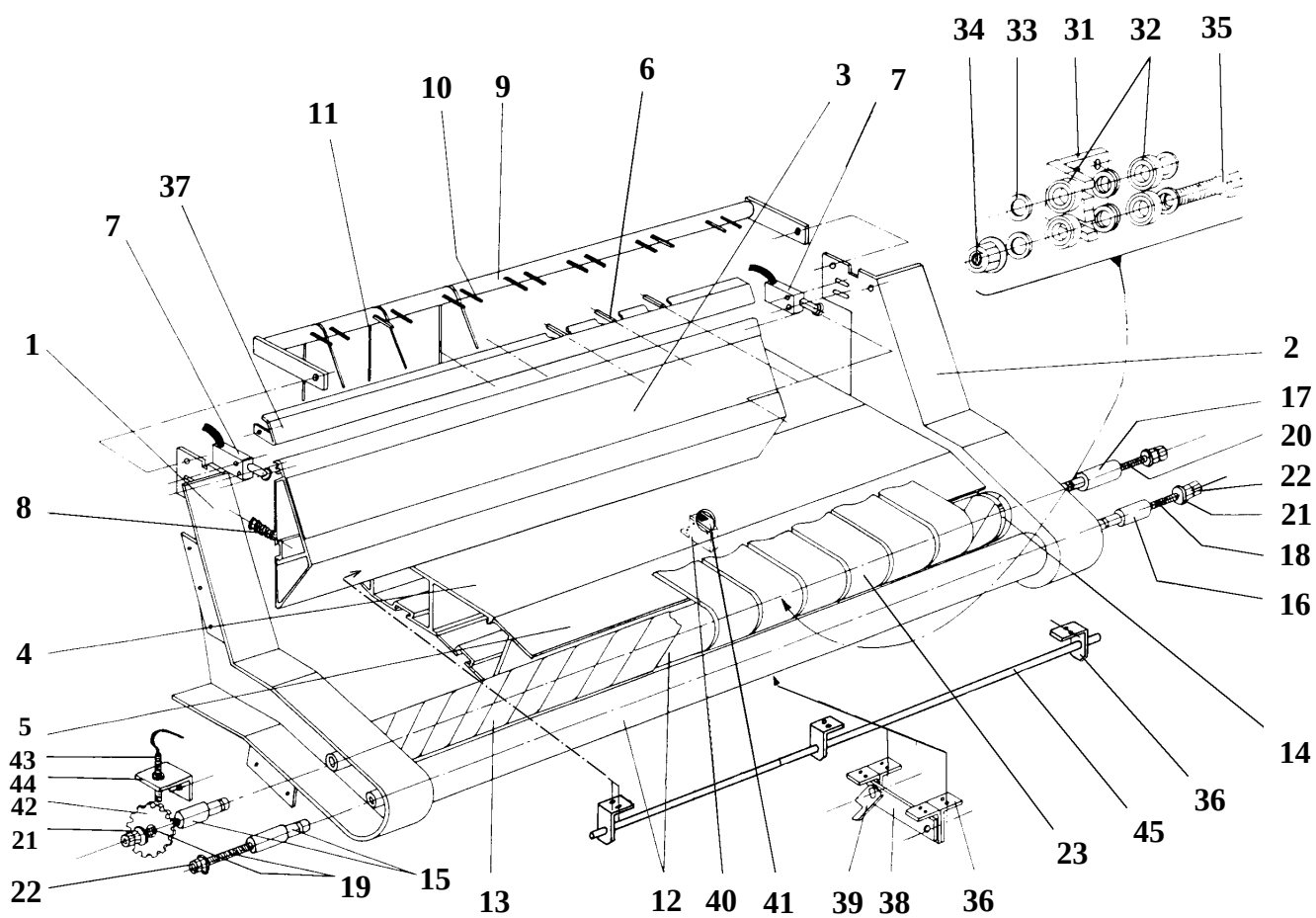
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							5	10
RIGHT SMOOTHING CONTROL				Illustration	Edit.	Month		Year
				06100243	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005458	Right smoothing support			
2	1			71013086	Motor U.L, 0.18 kW			
3	1			32005457	Smoothing driving pulley			
4	2			74020242	Ø 6 ballscrew			
5	2			32003765	Smoothing side pulley			
6	6			73011011	Bearing			
7	3			32003767	Side pulley axis			
8	3			74020197	8 x 70 diameter screw			
9	3			74012002	8 diameter washer			
10	3			74021075	8 diameter nut			
11	1			32003789	Tension pulley			
12	1			73022203	Flat belt			
13	1			32005460	Right smoothing casing			
14	4			74020081	6 x 10 diameter screw			
15	4			74022009	6 diameter washer			
16	1			71075019	Grommet			



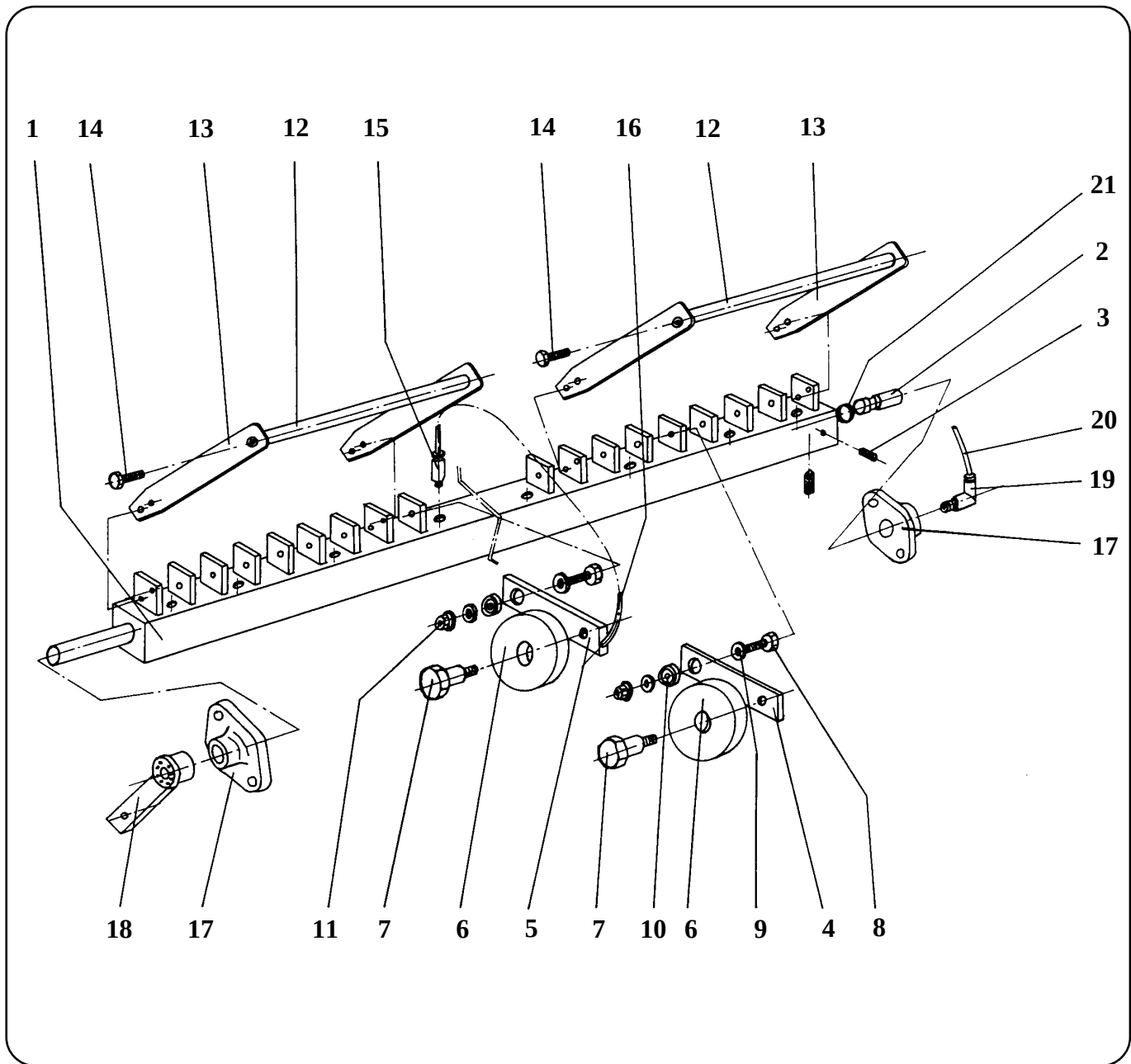
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							6	12
LEFT SMOOTHING CONTROL				Illustration	Edit.	Month		Year
				06100205	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005459	Left smoothing support			
2	1			71013086	Motor U.L, 0.18 kW			
3	1			32005457	Smoothing driving pulley			
4	2			74020242	Ø 6 ballscrew			
5	2			32003765	Smoothing side pulley			
6	6			73011011	Bearing			
7	3			32003767	Side pulley axis			
8	3			74020197	8 x 70 diameter screw			
9	3			74012002	8 diameter washer			
10	3			74021075	8 diameter nut			
11	1			32003789	Tension pulley			
12	1			73022203	Flat belt			
13	1			32005461	Left smoothing casing			
14	4			74020081	6 x10 diameter screw			
15	4			74022009	6 diameter washer			



02102027				SPARE PARTS LIST			Chapter	Page
							7	14
HAND CONTROL				Illustration	Edit.	Month		
				06100244	01	02		
							Year	
							01	
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005869	Hand control support			
2	1			32003926	Crank			
3	1			32005870	Hand control axis			
4	2			73010062	Bearing			
5	1			32003880	16 teeth conical pinion			
6	1			74023038	3 x 30 diameter split pin			
7	4			74020052	10 x 30 diameter screw			
8	4			74021076	10 diameter nut			



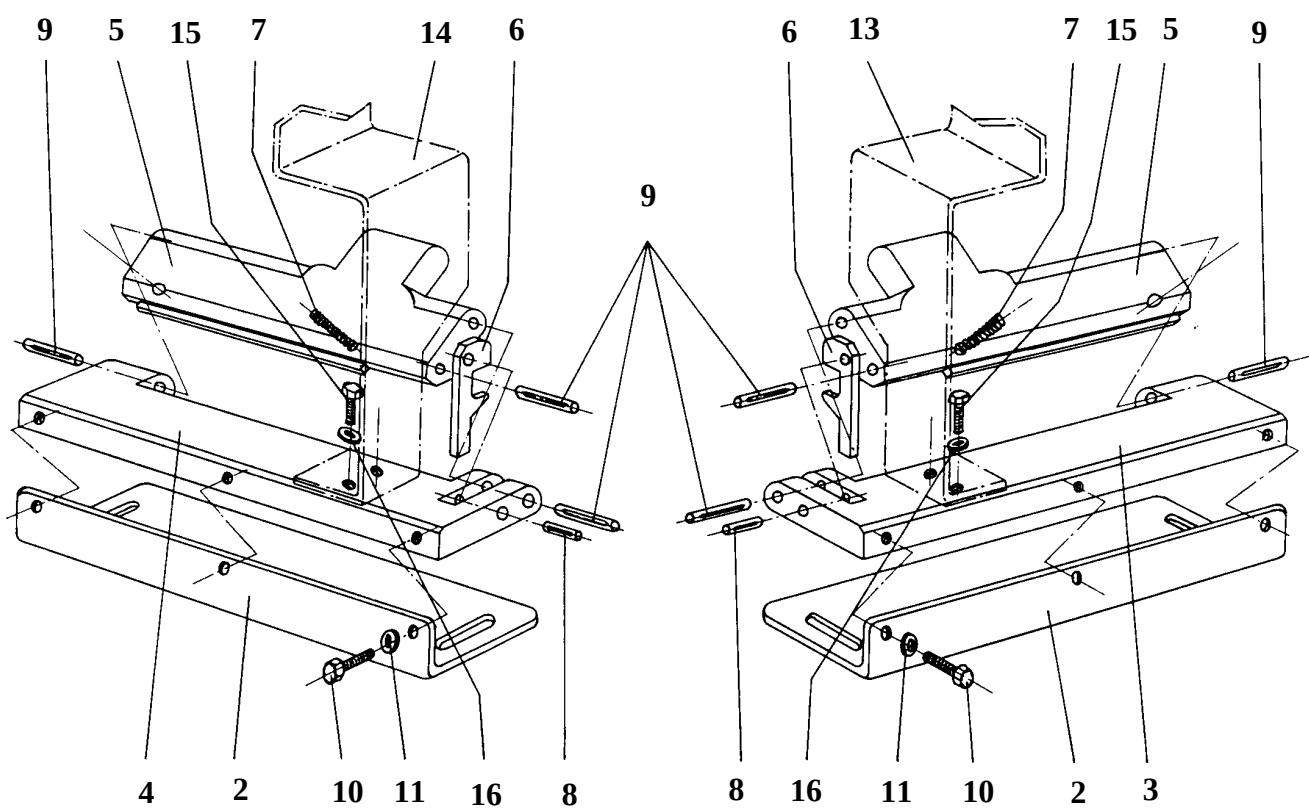
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								8	16
FEEDING TABLE				Illustration		Edit.		Month	Year
				06100455		01		02	01
Ite		Quantity		Article no.	Description		Info	Notes	
1	1			32005832	Table support left plate			to no 977D402	
2	1			32005829	Table support right plate				
3	1			32004063	Finger protection				
4	1			32006306	Feeding table				
5	1			32005474	Intermediate feeding table				
6	31			74023078	3 x 20 diameter grooved pin				
7	2			31003049	Safety				
8	1			32001536P	Safety spring				
9	1			32004582	Parting strips bar				
10	64			74023039	4 x 40 diameter split pin				
11	32			32005995	Parting strip				
or	1			55007810	Parting strip kit				
12	2			32004007	Feeding satellite				
13	12			77010002	Adhesive strip				
14	4			72046141	Ring				
15	2			32004003	Left movable axis joining piece				
16	1			32004249	Right movable axis joining piece				
17	1			32005476	Right satellite axis joining piece				
18	1			74010114	Movable joining piece tie				
19	2			74010115	Movable joining piece tie				
20	1			74010119	Movable joining piece tie				
21	4			74021075	8 diameter nut				
22	4			74021028	8 diameter nut				
23	30			77010172	Feeding strip				
31	1			32004857	Satellite angle bracket				
32	4			73011131	Mini roller				
33	12			74012002	8 diameter washer				
34	2			74021075	8 diameter nut				
35	2			74020060	8 x 25 diameter screw				
36	13			32004327	T support				
37	1			32005833	Feeding safety upper cover				
38	2			32005650	Feeding profiled strengthening piece				
39	1			32006403	Parting strip bar tension				
40	1			32006305	Feeding cell support				
41	1			55008397	Detector				
and	1			71050189	* Detector				
and	1			32007282	* Heat isulating				
42	1			32005668	Feeding detection disk				
43	1			71050165	Proximity detector				
44	1			32005678	Proximity detector support				
45	1			32004592	Shoe support tube				



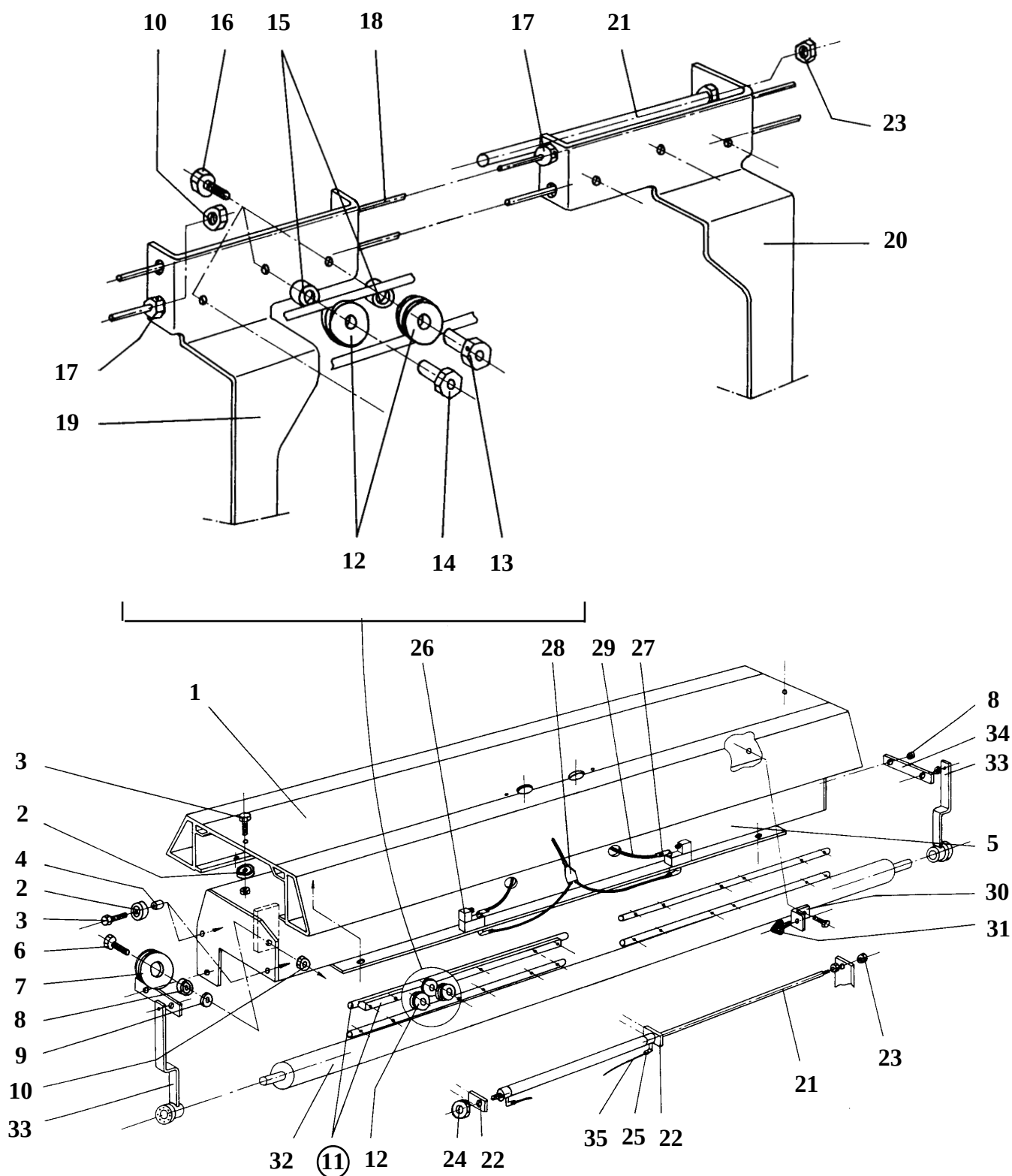
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							9	18
FEEDING SMALL WHEELS				Illustration	Edit.	Month		Year
				06100207	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005477	White small wheels support tube		(cancelled)	
or	1			32007684	Grey small wheels support tube			
2	1			32005686	Right axis		(cancelled)	
3	2			74020242	6 diameter ballscrew			
4	18			32003854	Small wheel support arm		(cancelled)	
or	18			32007515	Small wheel support arm			
5	12			32004769	Small wheel support arm for rilsan		(cancelled)	
or	12			32007515	Small wheel support arm for rilsan			
and	12			74026045	Clip			
6	30			73020421	Feeding small wheel			
7	30			32006361	Feeding small wheel axis			
8	30			74020083	6 x 20 diameter screw			
9	60			74022009	6 diameter washer			
10	30			73011142	Bearing			
11	30			74021074	6 diameter nut			
12	2			32006132	White clips unblocking bar			
or	2			32007679	Grey clips unblocking bar			
13	4			32003849	Clips unblocking bar support			
14	4			74020058	8 x 20 diameter screw			
15	12			72044107	Rilsan tube straight connection			
16	-			72046124	2.7 x 4 Rilsan tube			
17	2			73010063	Bearing			
18	1			32005495	Small wheels lifting arm			
19	1			72044103	8/10 diameter elbow			
20	7	m		72046061	8 x 10 diameter Rilsan tube			
21	1			73016038	Seal gasket			

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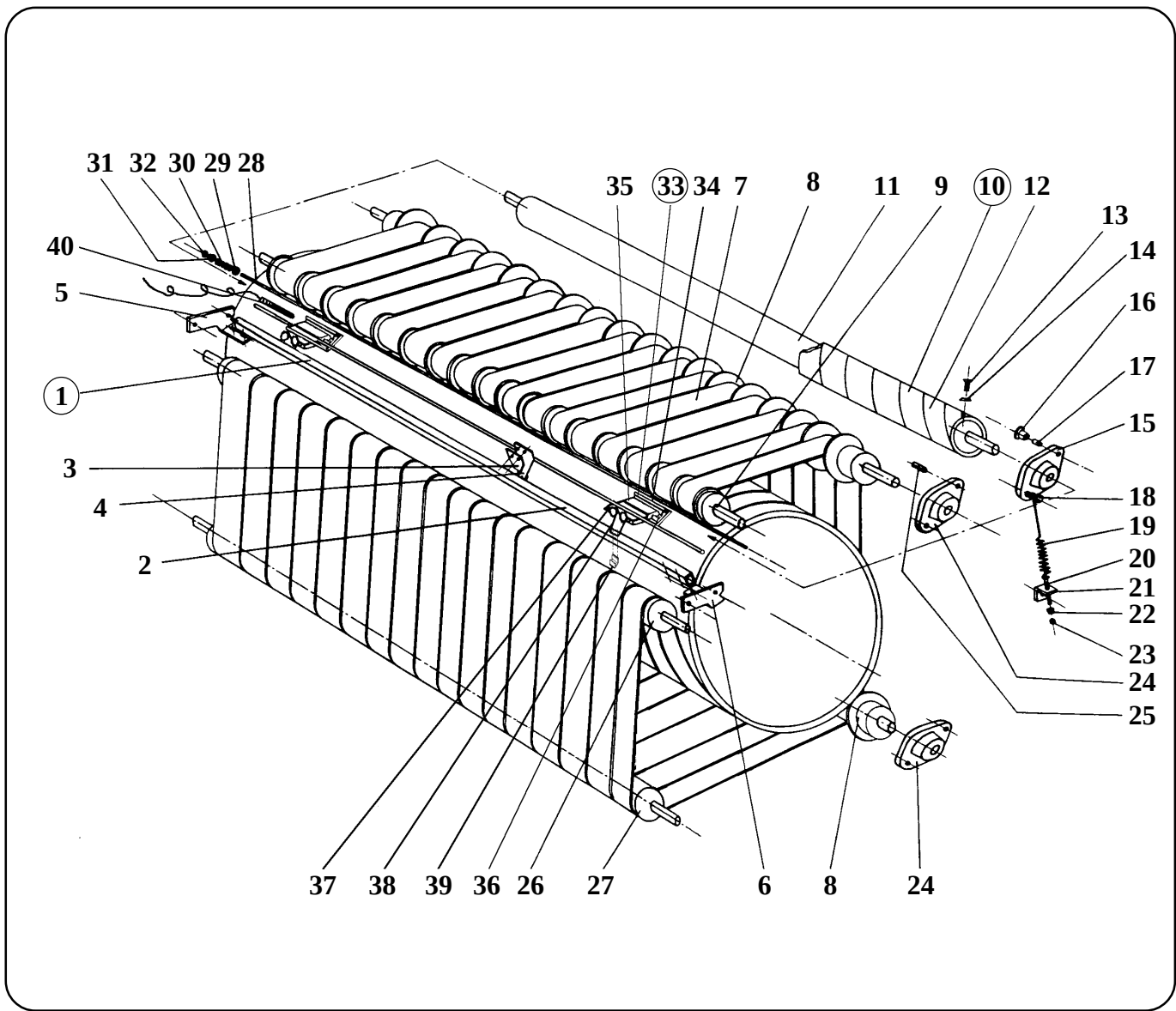
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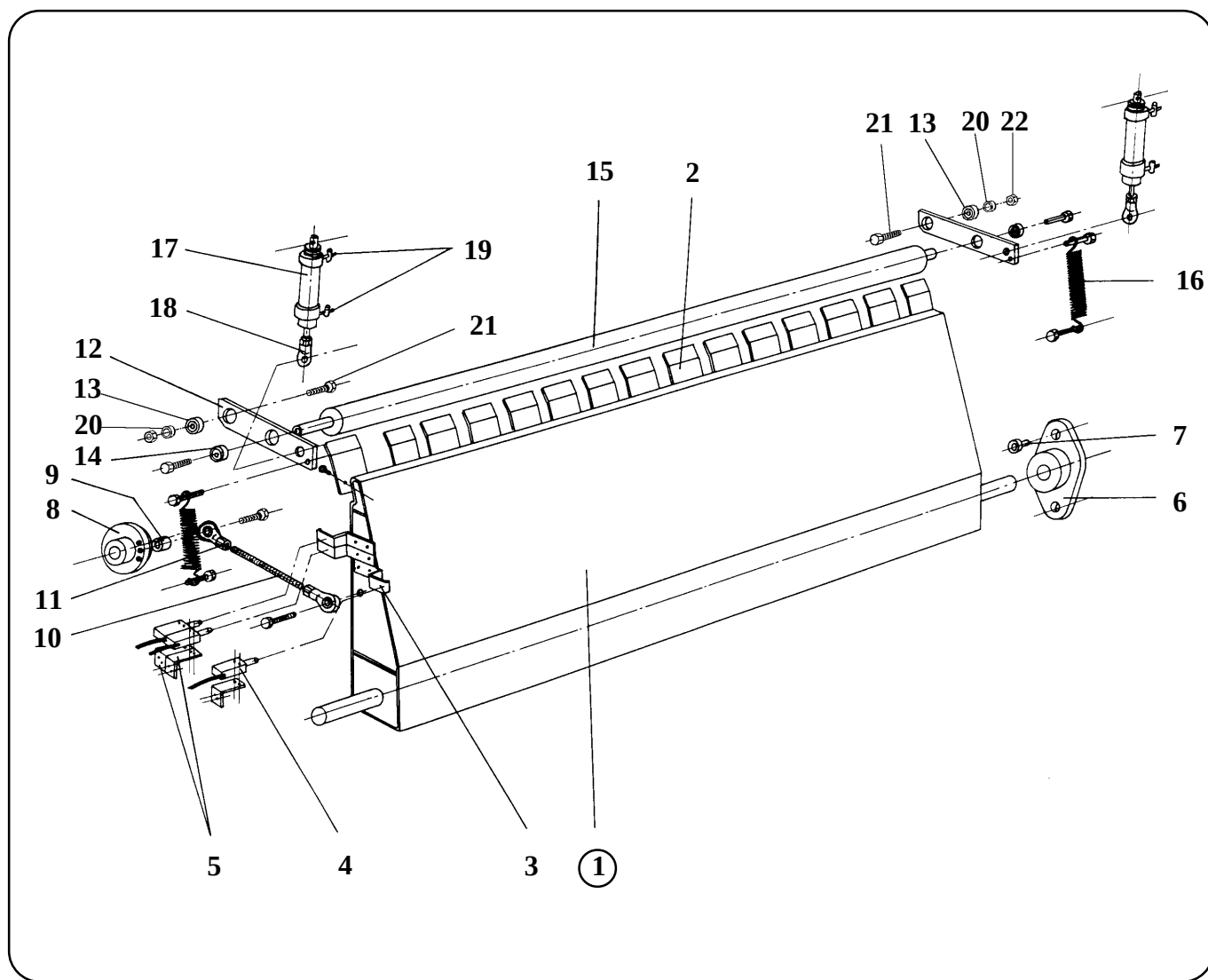
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							10	20
							Month	Year
							02	01
FEEDING CLAMPS				Illustration	Edit.			
				06100208	01			
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55002833	Right clamp		complete	
2	1			32003841	* Clamp plate			
3	1			32003837	* Right clamp			
5	1			32004802	* Locking lever			
6	1			32003840	* Locking chip			
7	2			32003842	* Spring			
8	1			74023056	* 5 x 16 diameter split pin			
9	3			74023072	* 5 x 30 diameter split pin			
10	3			74010012	* 4 x 20 diameter screw			
11	3			74012008	* 4 diameter washer			
12	1			55002834	Left clamp		complete	
2	1			32003841	* Clamp plate			
4	1			32003838	* Left clamp			
5	1			32004802	* Locking lever			
6	1			32003840	* Locking chip			
7	2			32003842	* Spring			
8	1			74023056	* 5 x 16 diameter split pin			
9	3			74023072	* 5 x 30 diameter split pin			
10	3			74010012	* 4 x 20 diameter screw			
11	3			74012008	* 4 diameter washer			
13	1			32005834	White clamp support right trolley		see chapter 11	
or	1			32007694	Grey clamp support right trolley			
14	1			32005835	White clamp support left trolley			
or	1			32007692	Grey clamp support left trolley			
15	2			74010049	6 x 12 diameter screw			
16	2			74012009	6 diameter washer			



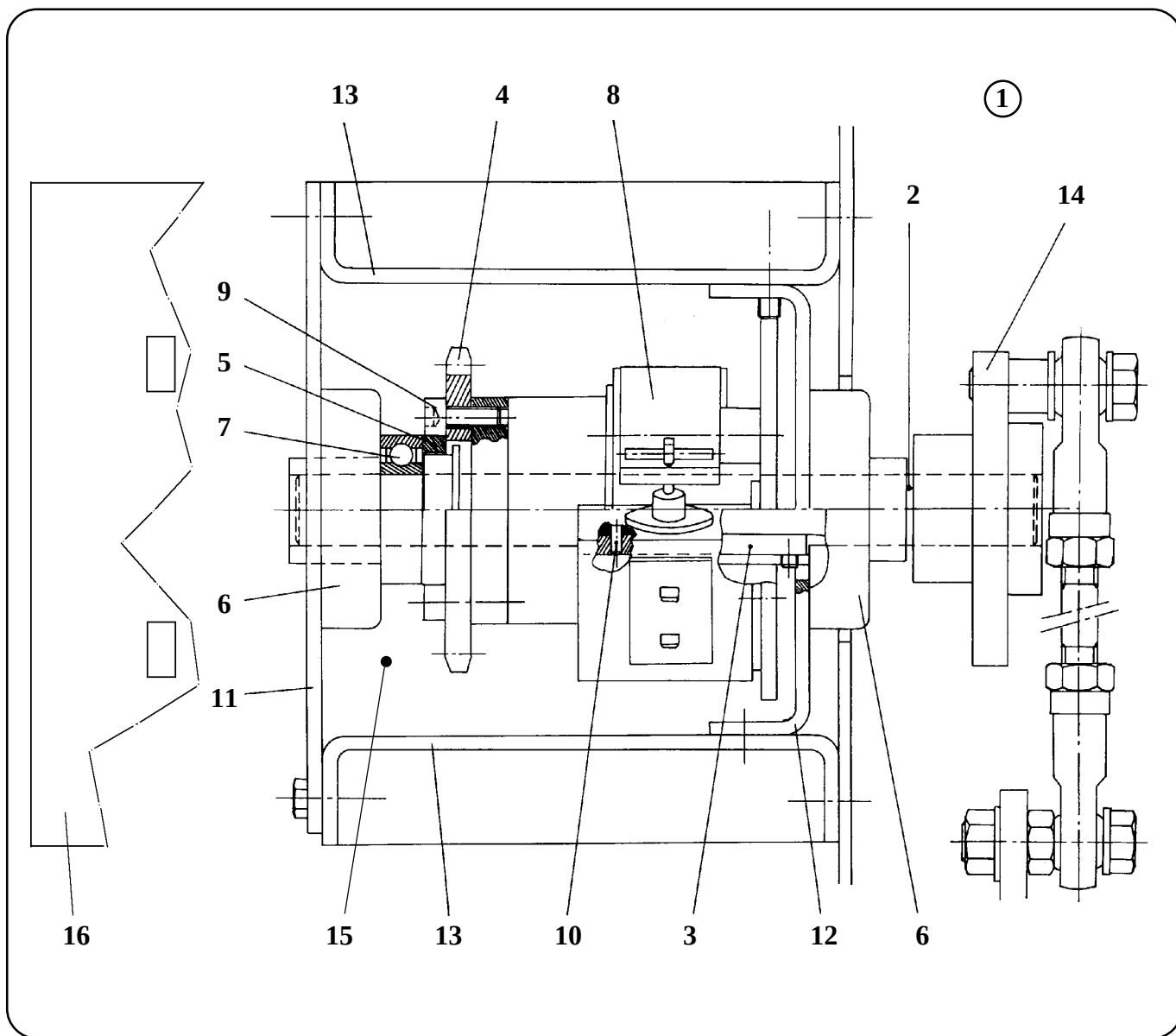
02102027				SPARE PARTS LIST			Chapter	Page
							11	22
FEEDING CLAMPS SPREADING				Illustration	Edit.	Month		Year
				06100246	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005494	Feeding hood		complete	
2	6			73011131	Mini roller			
3	6			74020052	10 x 30 diameter screw			
4	4			32005389	Roller girder			
5	1			32005483	Clamps guide support			
6	2			74020052	10 x 30 diameter screw			
7	2			32005493	Tension small wheel			
8	6			73011109	Bearing			
9	2			74022010	10 diameter washer			
10	6			74021076	10 diameter nut			
11	1			73011155	Trolleys linear guidance			
12	6			73011141	* Guiding roller			
13	4			32005687	Concentric axis			
14	2			32005688	Eccentric axis			
15	6			32005689	Roller girder			
16	6			74020082	6 x 16 diameter screw			
17	3			32002539	Cable clamp screw			
18	7m			74031029	Cable			
19	1			32005835	Clamp support left trolley		see chapter 10 see chapter 10	
20	1			32005834	Clamp support right trolley			
21	1			72020172	1300 mm travel jack			
22	2			32006228	Jack support flat piece			
23	1			72020167	Jack nut			
24	1			72020173	Bottom jack nut			
25	2			72044178	G1/8 debit adjustment			
26	2			72020174	Minidistributor			
27	4			72044151	Elbow G 1/8" Ø 6/8			
28	1			72044154	Plain Y Ø 6/8			
29	-			72046136	6/8 diameter rilsan			
30	2			32005177	Fixing fastening hook			
31	2			74026022	Progressive stop			
32	1			32005497	Clamps movement control roller			
33	2			32005827	Clamps feeding control arm			
34	2			32005500	Feeding connecting rod			
35	6	m		72046055	4/6 diameter rilsan			



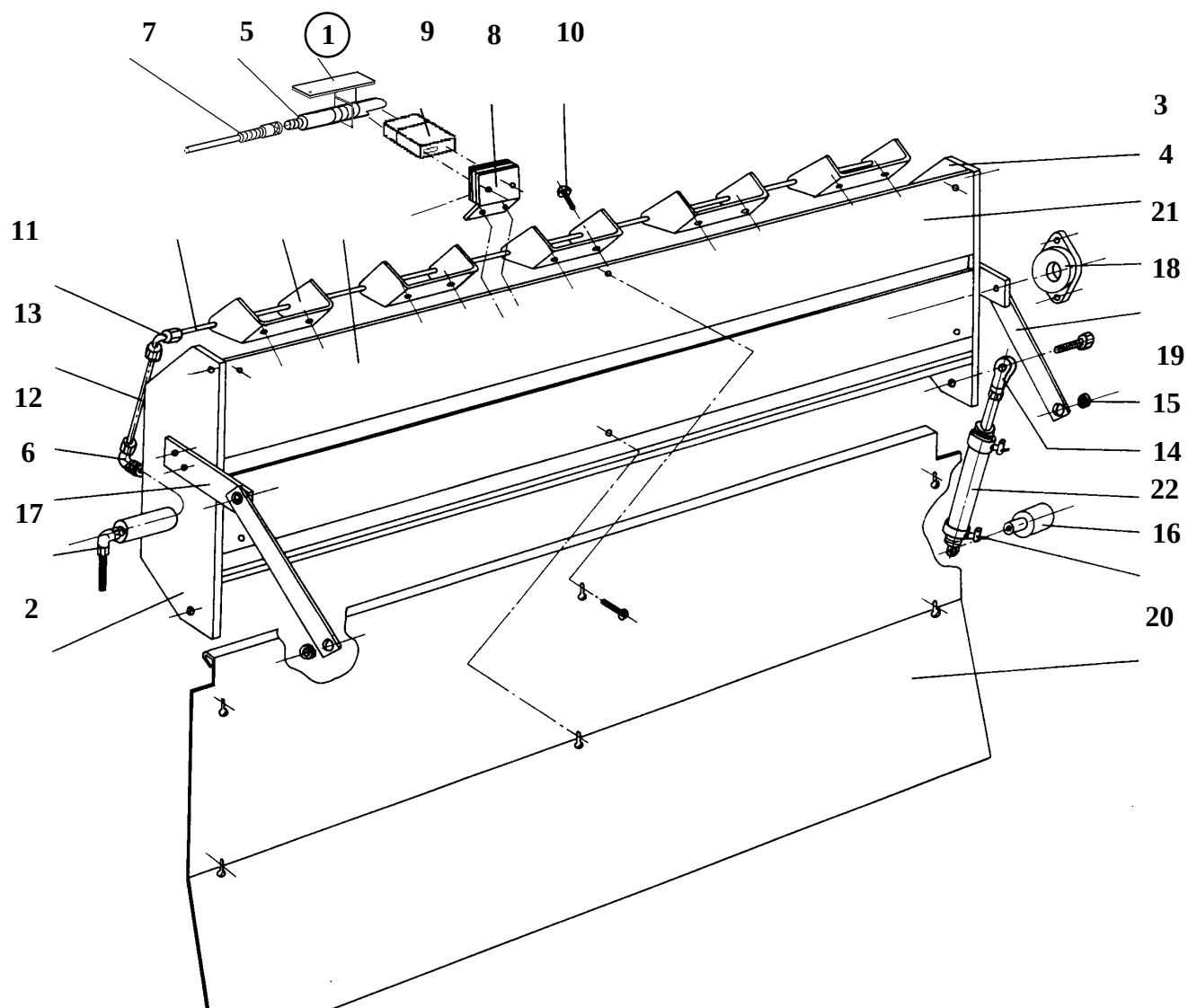
02102027				SPARE PARTS LIST			Chapter	Page
							12	24
SATELLITES				Illustration	Edit.		Month	Year
				06100416	01		02	01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55005684	Parting strips bar		complete	
2	1			32006399	* Parting strips bar			
3	21			32006404	* Parting strip thin sheet counterplate			
4	21			32006405	* Parting strip			
5	1			32006402	* Parting strip bar left support			
6	1			32006401	* Parting strip bar right support			
7	16			77010213	Ironing strip			
8	2			32004364	Satellite tension		complete	
9	1			32006058	Pressure roller driving satellite			
10	1			55003303	Pressure satellite			
11	1			32004412	* Satellite			
12	1			77010165	* Felt			
13	2			74010035	* 6 x 16 diameter screw			
14	2			74022044	* 6 diameter washer			
15	2			32004150	Bearing			
16	2			73012058	Self-lubricating ring			
17	2			32004152	Guiding centering piece			
18	2			74020041	14 x 25 diameter screw			
19	2			32004304	Pressure roller tension spring			
20	2			72020146	8 diameter short male cap			
21	2			32004308	Tension square			
22	2			74021075	8 diameter nut			
23	2			74021028	8 diameter nut			
24	10			73010076	Bearing			
25	2			32004153	Girder			
26	1			32005454	Outlet satellite			
and 27	14	m		77010002	Adhesive tape			
and 27	1			32005452	Driving satellite			
and 27	14	m		77010002	Adhesive tape			
28	1			32002958	Parting strip/pressure roller axis			
29	1			74022066	10 diameter washer			
30	1			32001249	Spring			
31	2			74021076	10 diameter nut			
32	2			74021029	10 diameter nut			
33	3			55010107	Adjustment shoe			
34	3			32007574	* Shoe			
35	3			32007569	* Shoe support			
36a	3			32007570	* Shoe fixing			
36b	3			32007571	* Shoe fixing			
37	6			74023080	* 4.8 diameter rivet			
38	3			32005652	* Shoe spring			
39	3			32006948	Shoe spring support			
40	1			71031048	PT 100 temperature probe		(linked to control panel)	



02102027				SPARE PARTS LIST			Chapter	Page
							13	26
LONGITUDINAL FOLDING				Illustration	Edit.	Month		Year
				06100264	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55005544	Folding arm		complete	
2	25			32006272	* Clamp			
3	3			32006294	* Limit of travel cam			
4	3			31003049	Position switch			
5	3			32004310	Limit switch support			
6	2			73010043	Bearing			
7	2			32004153	Girder			
8	1			32006054	Folder control hub			
9	1			32005389	Hub brace			
10	1			74010117	Control rod			
11	2			73011151	Toggle link socket			
12	2			32005440	Pressure roller lever			
13	2			73011004	Rolling			
14	2			73011011	Rolling			
15	1			32005436	Pressure roller			
16	2			32002046	Tension spring			
17	2			72020150	Jack			
18	2			73011135	Spherical plain bearing			
19	4			72044115	Debit adjustment			
20	2			32007327	Distance sleeve			
21	2			74010041	HM 12 x 50 Screw			
22	2			74033205	HEC M6 Nut			

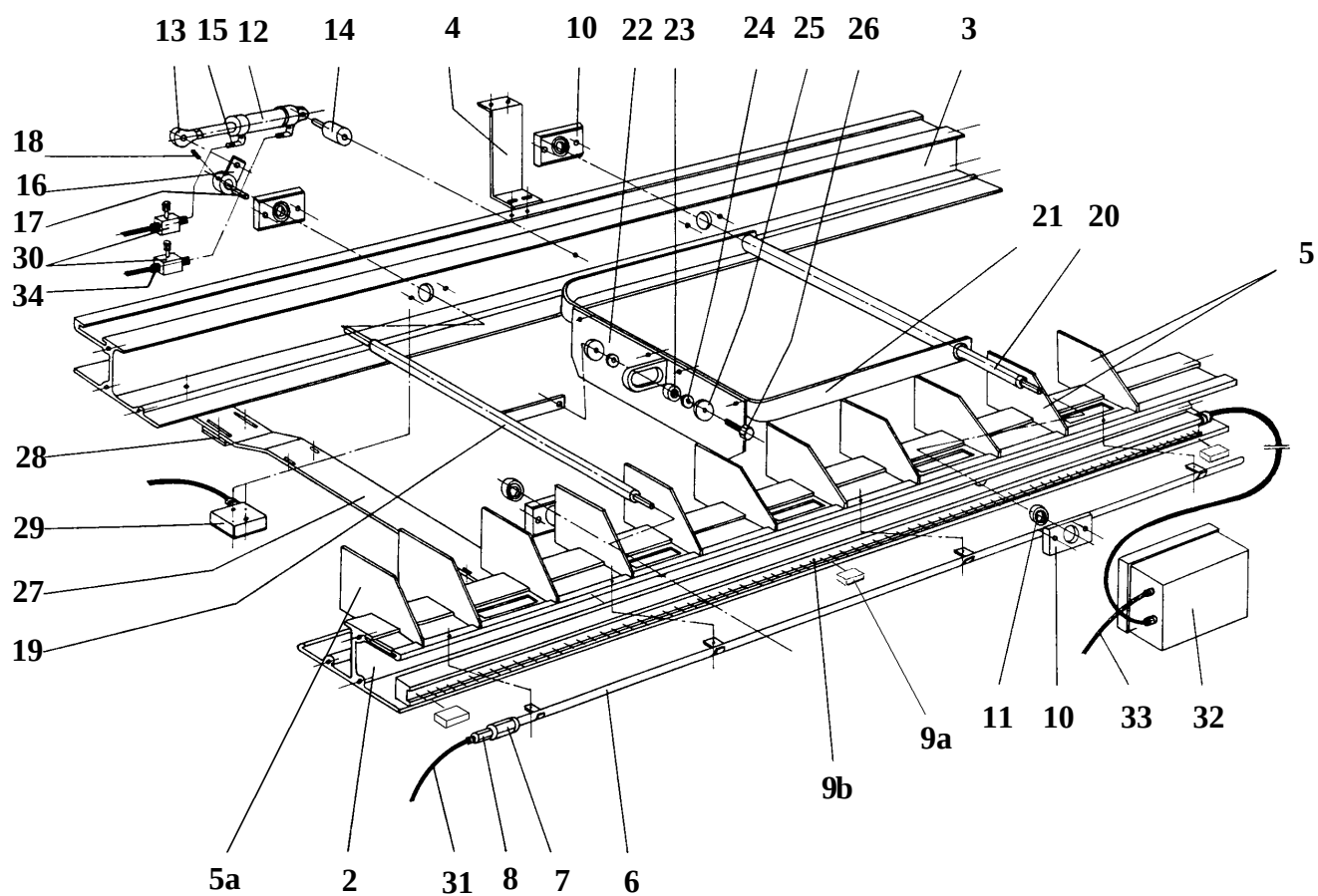


02102027				SPARE PARTS LIST			Chapter	Page
							14	28
BRAKE CLUTCH FOLDING ARM CONTROL				Illustration	Edit.	Month		
				06100265	01	02		
							01	
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55005072	Brake clutch		complete	
2	1			32006050	* Control shaft			
3	1			32006057	* Feather			
4	1			32006177	* 20 teeth disk			
5	1			32006229	* Brace			
6	2			73010062	* Bearing			
7	1			73011130	* Rolling			
8	1			73020453	* 220 V Brake clutch			
9	4			74020134	* M 6x16 screw			
10	1			74023024	* Ø 3x20 split pin			
11	1			32006051	* Rear plate			
12	1			32006052	* Front plate			
13	2			32006053	* Side plate			
14	1			32006054	Folder control hub		see chapter 13	
15	1			32006482	Lower protection casing			
16	1			32007098	Brake clutch casing			

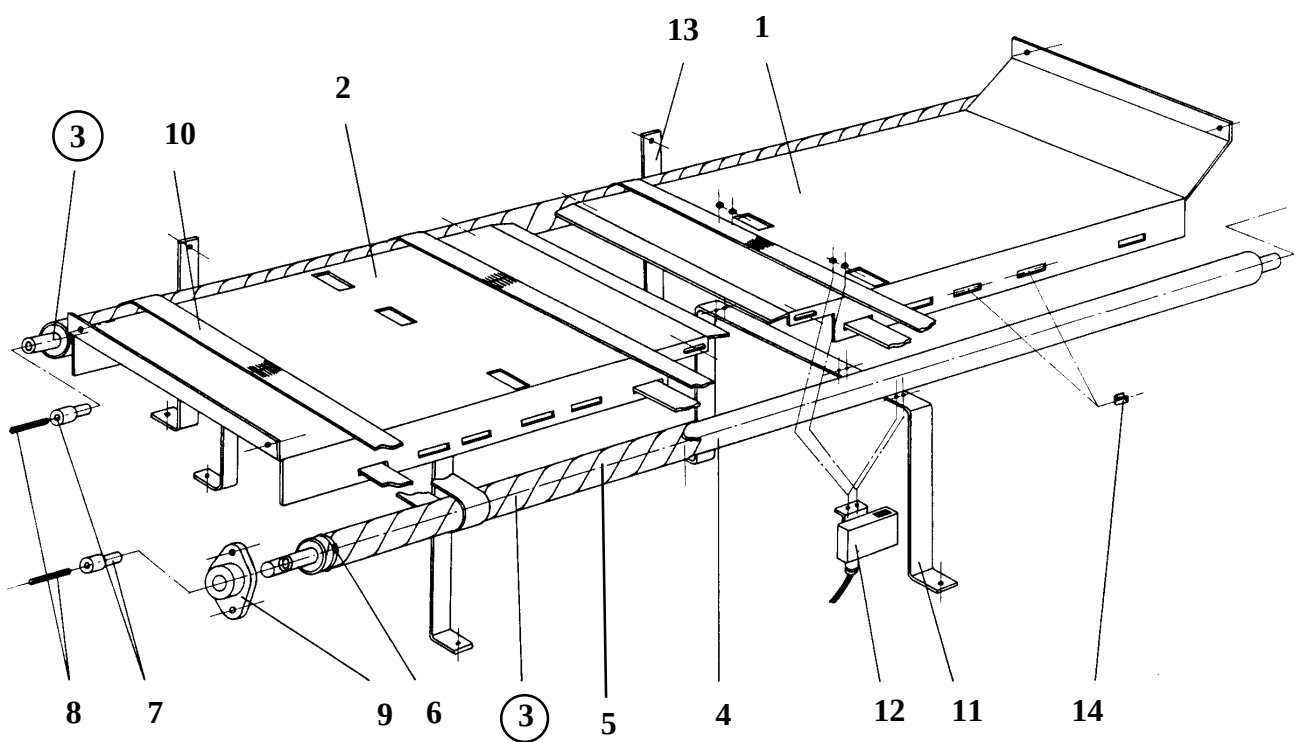


02102027				SPARE PARTS LIST			Chapter	Page
							15	30
FRONT RECEPTION TABLE				Illustration	Edit.	Month		Year
				06100212	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55004639	Reception table		complete	
2	1			32005503	* Left articulation			
3	1			32005502	* Right articulation			
4	1			32005501	* Reception table support profile			
5	8			32005507	* Deflector			
6	2			32005702	* Articulation flat side			
7	1			32004791	* Air diffuser			
8	1			32005666	* Reflector support			
9	1			71050168	* Reflector			
10	18			74020148	* 6 x 10 diameter screw			
11	1			72044097	* Angle bracket for Rilsan			
12	1			72044103	* Elbow			
13	1			72046061	* Rilsan tube, 8/10 Ø length 15 cm			
14	1			72020149	Jack			
15	1			73011135	Articulation rod			
16	2			72044115	Debit regulator			
17	1			72044110	Elbow			
18	2			32005701	Front casing connecting rod			
19	4			73011142	Rolling			
20	1			32005508	White reception table			
or	1			32005923	Yellow reception table			
or	1			32007446	Red reception table			
21	2			73010063	Bearing			
22	1			32005209	Reception table jack articulation axis			

1

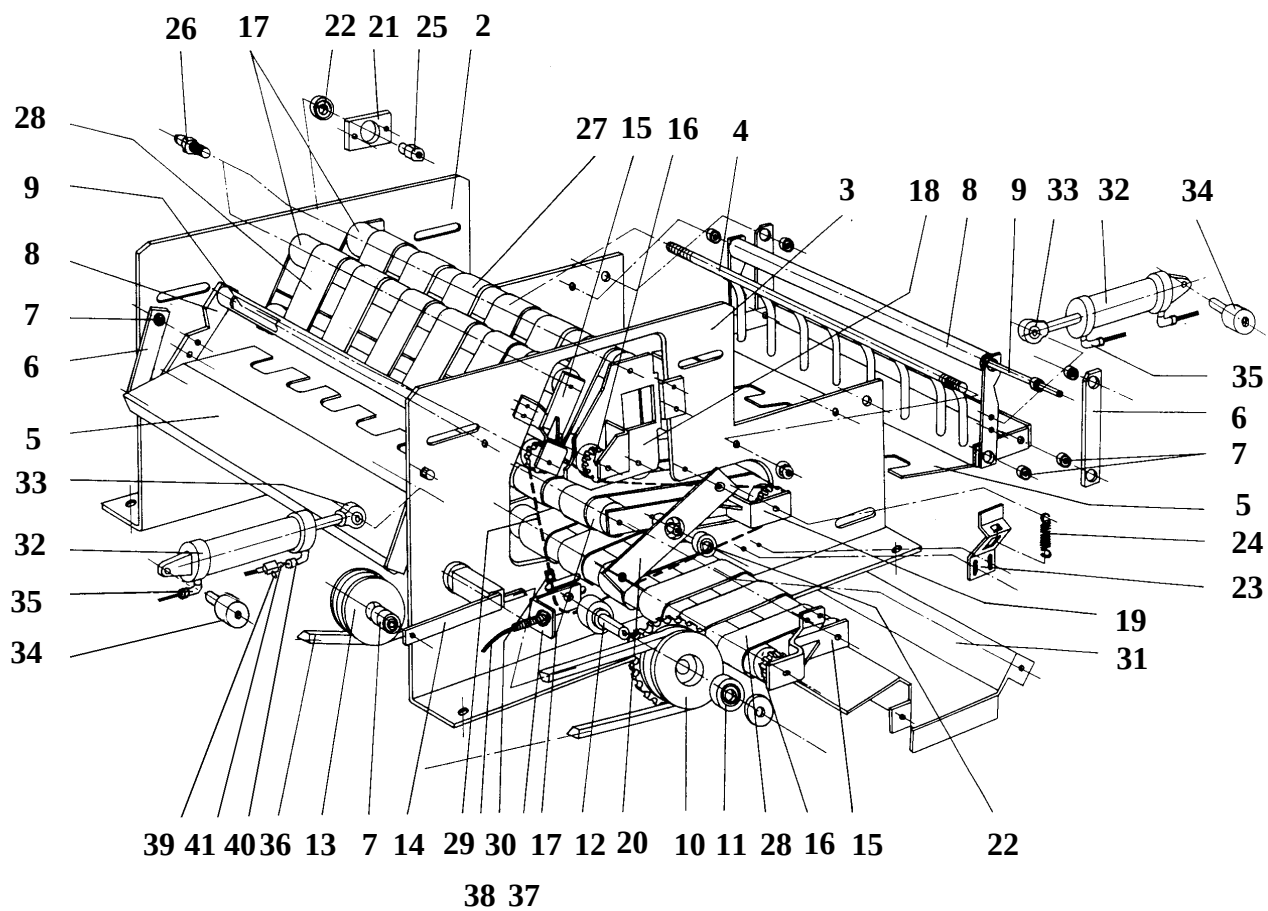


02102027				SPARE PARTS LIST			Chapter	Page
							16	32
1st CROSSFOLD FOLDING				Illustration	Edit.	Month		Year
				06100213	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55004993	1st fold folding support profile		complete	
2	1			32005409	* Front side profile			
3	1			32005410	* Back side profile			
4	1			32005982	* Back profile reinforcement			
5	8			32006061	* Strips separator			
5a	1			32007049	* Half strips separator			
6	1			32004791	* Air diffuser			
7	1			72044102	* G 1/4" straight connection			
8	1			72044144	* G 1/4" straight connection piece			
9	1			56000053	* Isolated antistatic bar kit			
9a	4			32007659	** Insulating antistatic bar			
9b	1			71082165	** Electrostatic bar			
10	4			32003900	* Roller support bearing			
11	4			73011011	* Bearing			
12	1			72020150	* Jack			
13	1			73011135	* Articulation rod			
14	1			32005209	* Jack articulation axis			
15	2			72044109	* G 1/8" elbow			
16	1			32005612	1st fold control rod			
17	1			32006267	Shear connector, 5 x 5 length : 20			
18	2			74020242	6 x 10 diameter screw			
19	1			32005404	1st fold control axis			
20	1			32005412	1st fold knife articulation axis			
21	1			32005416	1st fold knife support			
22	1			32005413	1st fold knife			
23	1			73011136	Bearing			
24	2			74022053	8 diameter washer			
25	2			74022013	8 diameter washer			
26	1			74020058	8 x 20 diameter screw			
27	2			32005408	Reflectors support			
28	5			71050168	Reflector			
29	1			71050166	Detection cell			
30	2			72013041	G 1/8" adjustable stopper			
31	2	m		72046061	8/10 diameter rilsan tube			
32	1			71082166	Electrostatic bar generator			
33	1			71041061	Bonding mass, length : 50 cm			
34	4			72044050	G 1/8" straight connection			

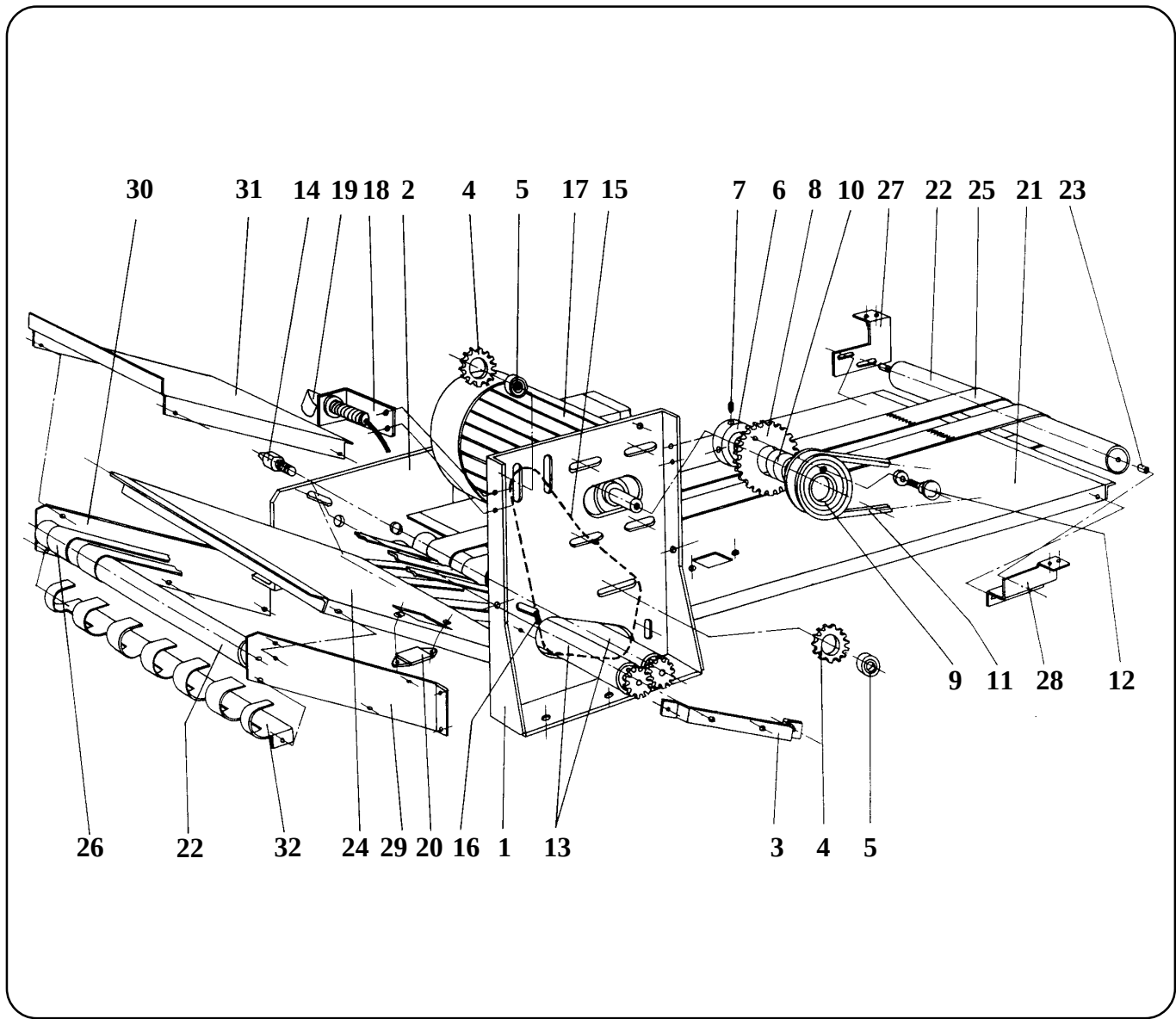


02102027				SPARE PARTS LIST			Chapter	Page
							17	34
LONGITUDINAL TABLE				Illustration	Edit.	Month		
				06100214	01	02		
Ite		Quantity		Article no.	Description	Info	Notes	
1	1			32005442	Right longitudinal table		complete	
2	1			32005443	Left longitudinal table			
3	2			55004651	longitudinal straps coil			
4	1			32005430	* longitudinal straps coil			
5	14			77010002	* Adhesive tape			
6	2			72046142	* Ring			
7	2			32004003	* Left movable axis covering cap			
8	2			74010115	* Movable covering cap tie rod			
9	4			73010043	Bearing			
10	23			77010120	Longitudinal strap			
11	2			32005407	Crossfolding cells support			
12	5			71050166	Cell			
13	2			32005403	Jack support bracket			
14	42			74030086	Clamp			

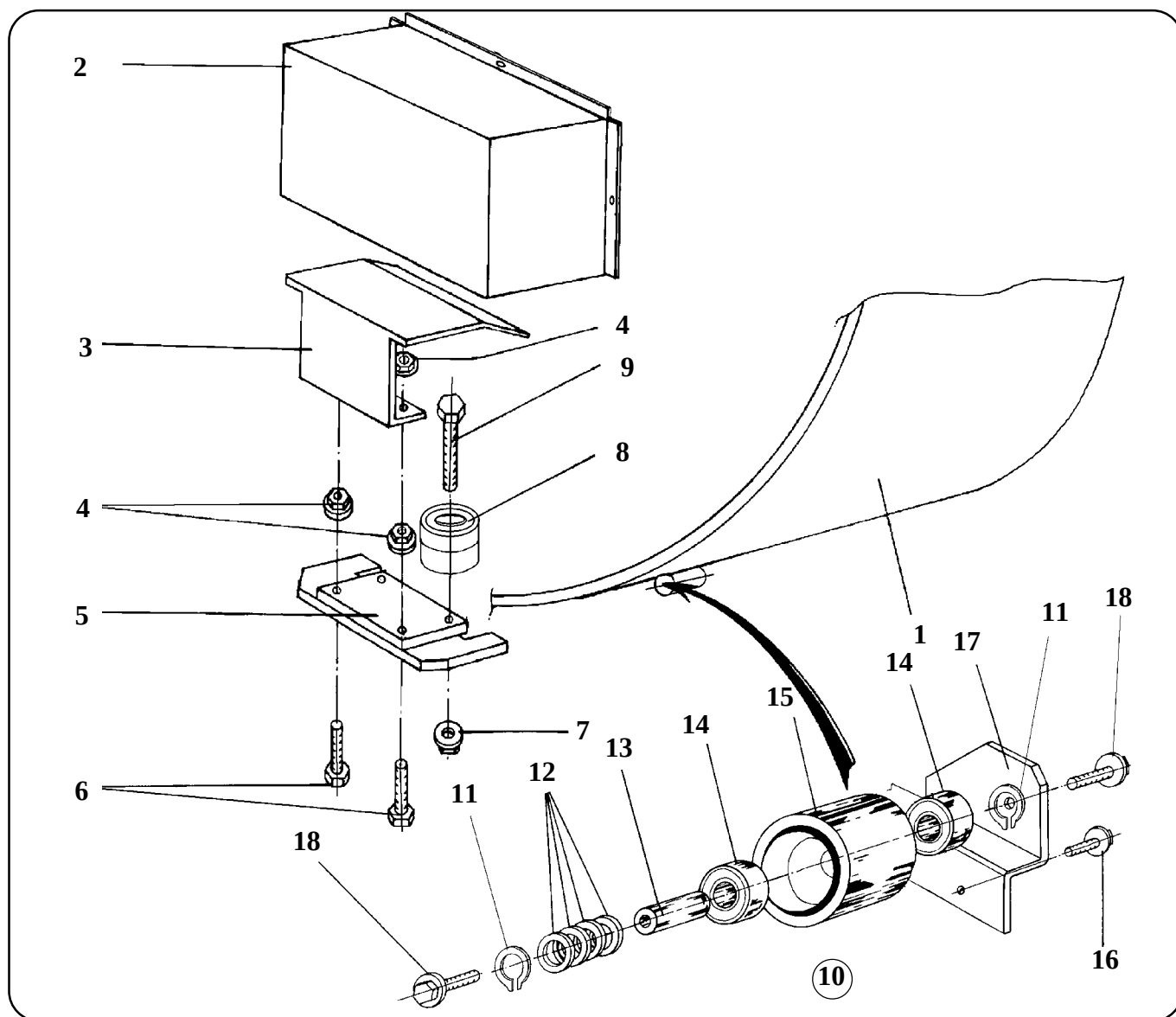
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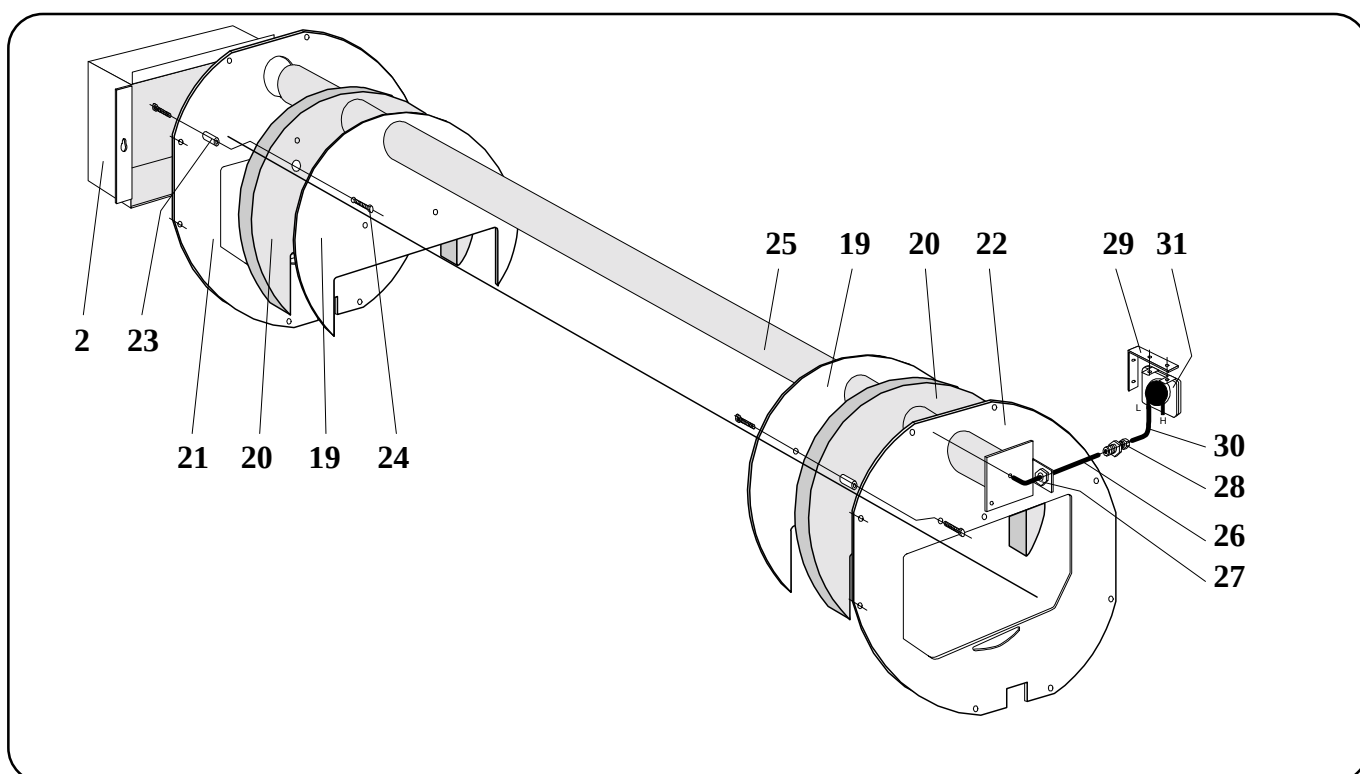
02102027				SPARE PARTS LIST				Chapter	Page
								18	36
CROSSFOLDING				Illustration		Edit.		Month	Year
				06100266		03		06	99
Ite	Quantity			Article no.	Description	Info	Notes		
1	1			55005509	Crossfolding		complete		
2	1			32005381	* Crossfolding front support				
3	1			32005382	* Crossfolding back support				
4	1			32005208	* Sheet guiding conveyor fork				
5	2			32005390	* 2nd and 3rd folds knife				
6	4			32005392	* 2nd and 3rd folds knife rod				
7	18			73011109	* Rolling				
8	2			32005391	* 2nd and 3rd folds knife articulation				
9	2			32005611	* Knife articulation axis				
10	1			32006280	* Crossfolding return pulley				
11	2			73011004	* * Rolling				
12	1			32005424	* Return pulley axis				
13	1			32005423	* Belt tension				
14	1			73021063	* Tension arm				
15	2			32005384	* Double rollers support				
16	4			32005302	* Roller control				
17	5			32005303	* Transversal roller				
18	1			32005386	* Triple rollers support				
19	1			32005385	* Double rollers movable support				
20	1			32005395	* Rollers support articulation flat side				
21	1			32003900	* Roller bearing				
22	2			73011011	* Rolling				
23	1			32005419	* Rollers articulation stop				
24	1			32005647	* Spring		(cancelled)		
25	2			32005387	* Articulation axis				
26	9			32005388	* Centering finger				
27	13			77010134	* Strap length : 565 mm				
28	13			77010135	* Strap length : 355 mm				
29	1			73021064	* Chain length : 103 cm				
30	1			73021065	* Quick fastener				
31	1			32005383	* 3rd fold roller protection casing				
32	2			72020149	Jack				
33	2			73011135	Articulation rod				
34	2			32005441	Jack articulation axis				
35	3			72044115	G 1/8 flow adjustment connection				
36	1			73022204	Belt				
37	1			32005425	Proximity detector support				
38	1			71050165	Proximity detector				
39	1			72013041	G1/8 adjustable stangler				
40	1			72044109	G1/8 male connection square				
41	2			72044050	Male straight connection				



02102027				SPARE PARTS LIST			Chapter	Page
							19	38
TRANSFER TABLE CROSSFOLDING				Illustration	Edit.	Month		Year
				06100267	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005398	Back-geared motor support			
2	1			32005397	Rollers support bracket			
3	1			32005396	Transfer rollers support			
4	2			32005422	13 teeth tension disk			
5	2			73011109	Rolling			
6	1			32005620	Control pinion hub			
7	2			74020242	6 diameter ballscrew			
8	1			32005628	38 teeth control disk			
9	1			32005420	Driving pulley			
10	2			73011092	Rolling			
11	1			73022204	Belt			
12	1			74020241	Indexing screw			
13	2			32005302	Control roller			
14	2			32005388	Centering finger			
15	1			73021064	Chain length : 75 cm			
16	1			73021065	Quick fastener			
17	1			71014069	Back-geared motor			
18	1			32005714	Cell support			
19	1			71050154	Photocell			
20	1			71050168	Reflector			
21	1			32005401	Transversal straps table			
22	2			32005303	Transversal roller			
23	4			32005389	Roller girder			
24	1			32005402	Straps transfer table			
25	6			32005170	Transversal straps length : 3005 mm			
26	6			32005606	Transversal straps length : 2505 mm			
27	1			32005380	Straps roller support			
28	1			32005377	Roller and chute support			
29	1			32005399	Straps roller support			
30	1			32005400	Straps roller support			
31	1			32005980	Sheets ejection tunnel			
32	1			32005770	Transfer roller protection			



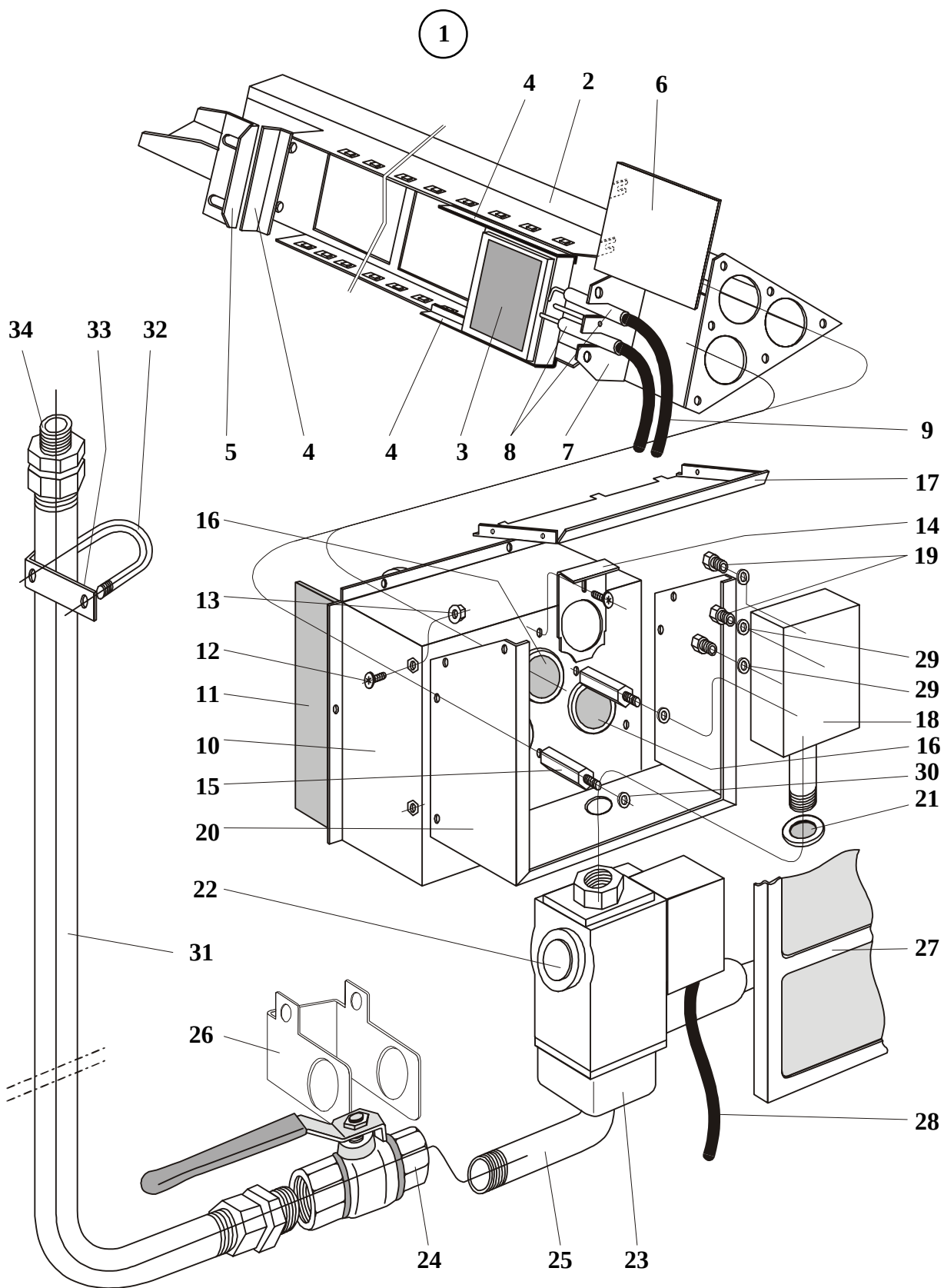
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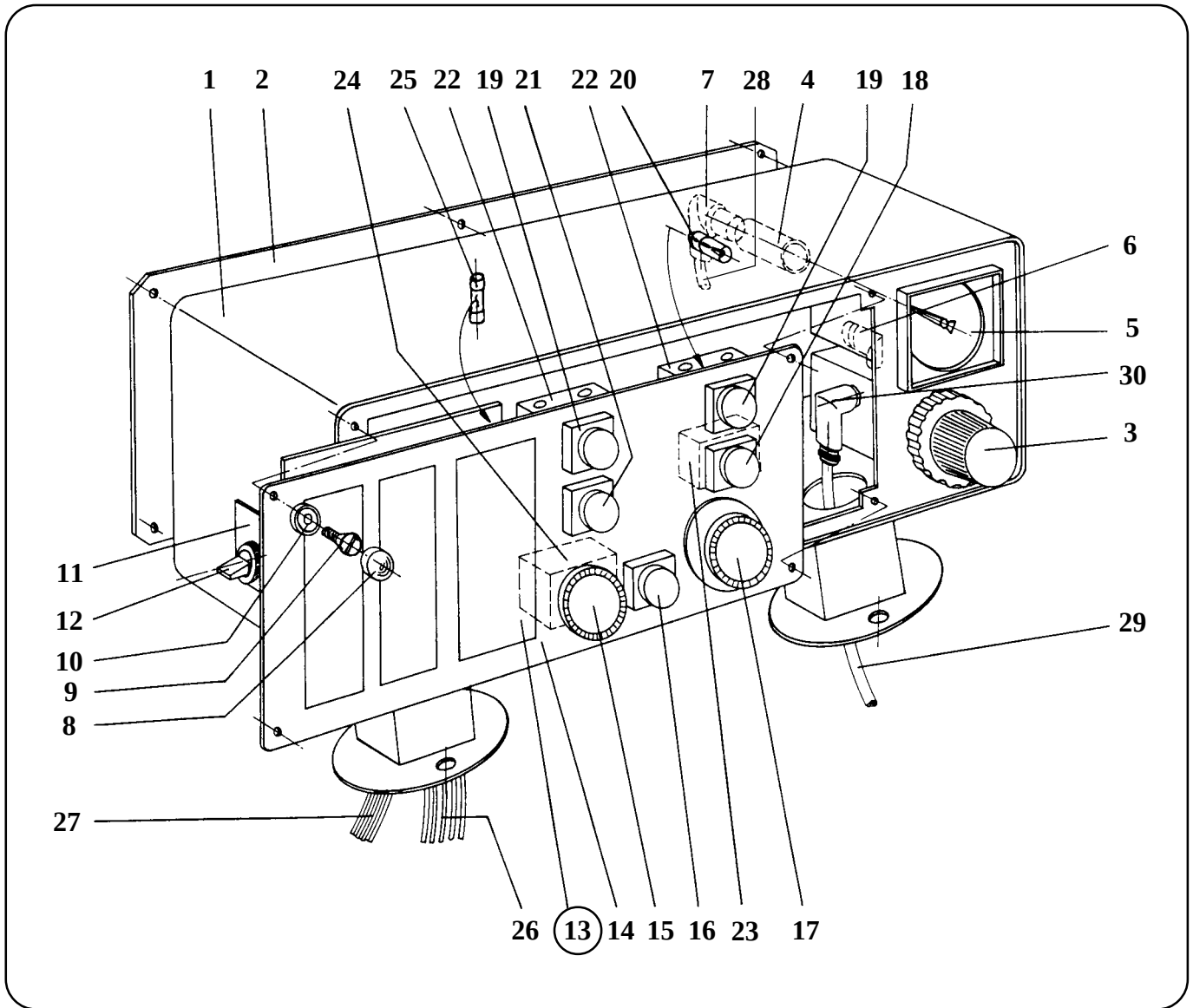
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Edit.	Month	Year
01	02	01

02102027				SPARE PARTS LIST			Chapter	Page
							20	40
GAS HEATING CYLINDER FLANGES + SUCTION				Illustration	Edit.	Month		Year
				06100437/542	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32100011	Heating cylinder		(cancelled)	
2	1			32100536	Protection safety hood			
3	1			32006977	Sheet steel			
4	4			74033203	Nut M 8			
5	1			32006919	Limit stop sole			
6	2			74033010	Ø 8 x 35 screw			
7	2			74033204	Nut M 10			
8	8			73011109	Rolling			
9	4			74020092	Ø 10 x 40 screw			
10	4			55007560	Cylinder roller			
11	2			74026059	* Circlips		(cancelled)	
12	4			74036012	* Ø 16 Washer			
13	1			32006918	* Roller axis			
14	2			73011149	* Rolling			
15	1			73024021	* Roller			
16	1			74033002	Ø 6 x 16 screw			
17	1			32006917	Roller support			
18	2			74033007	Ø 8 x 20 Screw			
19	2			32006933	Insulating protection			
20	2			75015182	Flange insulating			
21	1			32006929	Right gas side flange			
22	1			32006930	Left gas side flange			
23	4			32100629	Heat insulator distance sleeve			
24	8			74033101	M 6 x 16 screw			
25	1			32100631	Exhaust gas suction tube			
26	1			32101099	Pressure switch tube			
27	1			31003509	Opening in partition			
28	1			32006860	Male coupling sleeve G 1/8"			
29	1			32101098	Pressure switch support			
30	1			72046136	Tube Ø 6 x 8			
31	1			72060062	Pressure switch C6065A			

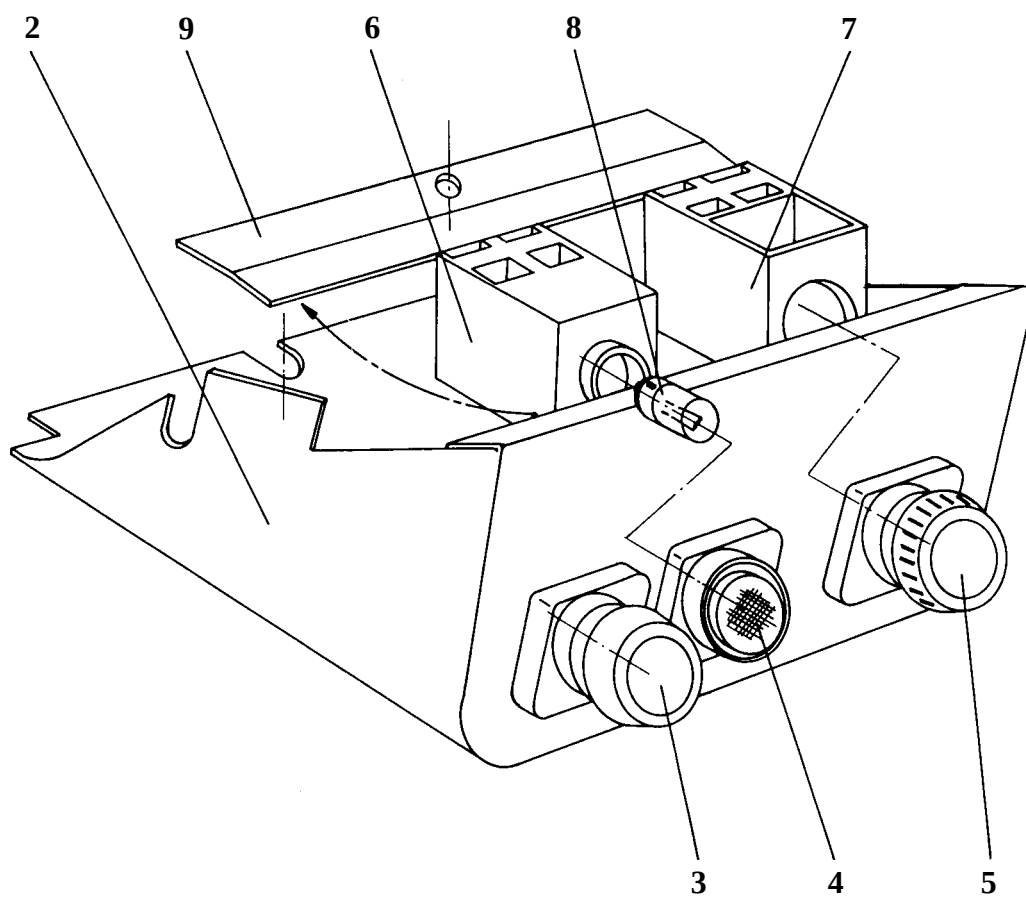


02102027				SPARE PARTS LIST			Chapter	Page
							21	42
GAS HEATING				Illustration	Edit.	Month		Year
				06100677	02	10		01
Ite	Quantity			Article no.	Description	Info	Notes	
*	1	1		55010407	Gas burner	3	U.L.	
	2	1		32102605	* Pipe burner body	3		
	3	39		72051209	* Ceramic plate	1,2		
	4	19	m	73016150	* Pipe burner ceramic joint	3		
	5	1		32100453	* Adjustable angle	3		
	6	1		32100663	* Electrodes protection cap	3		
	7	1		32100452	* Ignition electrode support	3		
	8	1		71088032	* Ignition + controle of electrodes	1,2		
	9	2		71040070	* Electrodes threads	1,2		
	10	1		32100668	* Filter casing support	3		
	11	3		32100537	* Insulation	3		
	12	18		74033101	* M 6 x 16 screw	3		
	13	4		74011002	* M 6 nut	3		
	14	1		32100460	* Venturi lever stop	3		
	15	3		32100669	* Girder	3		
	16	3		72051212	* Venturi	3		
	17	1		32100457	* Filter superior cap	3		
	18	1		32100454	* Feeding tank	3		
	19	3		72051247	* Injector, Ø 2.50	1,2		
	20	1		32100458	* Filter casing	3		
	21	1		71075018	* Feed-through sleeve	1,2		
	22	1		72011166	* Adjustment electrovalve block	1,2		
	23	1		72011167	* G 3/4" Elbowed flange	1,2		
	24	1		72010081	* G 3/4" Tap	3		
	25	1		32007691	* Pipe	3		
	26	1		32102193	* Tap locking	3		
	27	1		32101946	* Filter + frame	3		
	28	1		-	Gas electrovalve block strand	3		
	29	3		72052063	* Joint	1,2		
	30	3		74036006	* Washer	1,2		
	31	1		32007760	Pipe	3		
	32	2		74025040	Bow	3		
	33	2		32006965	Fixing bracket	3		
	34	2		72043191	Union sleeve	3		

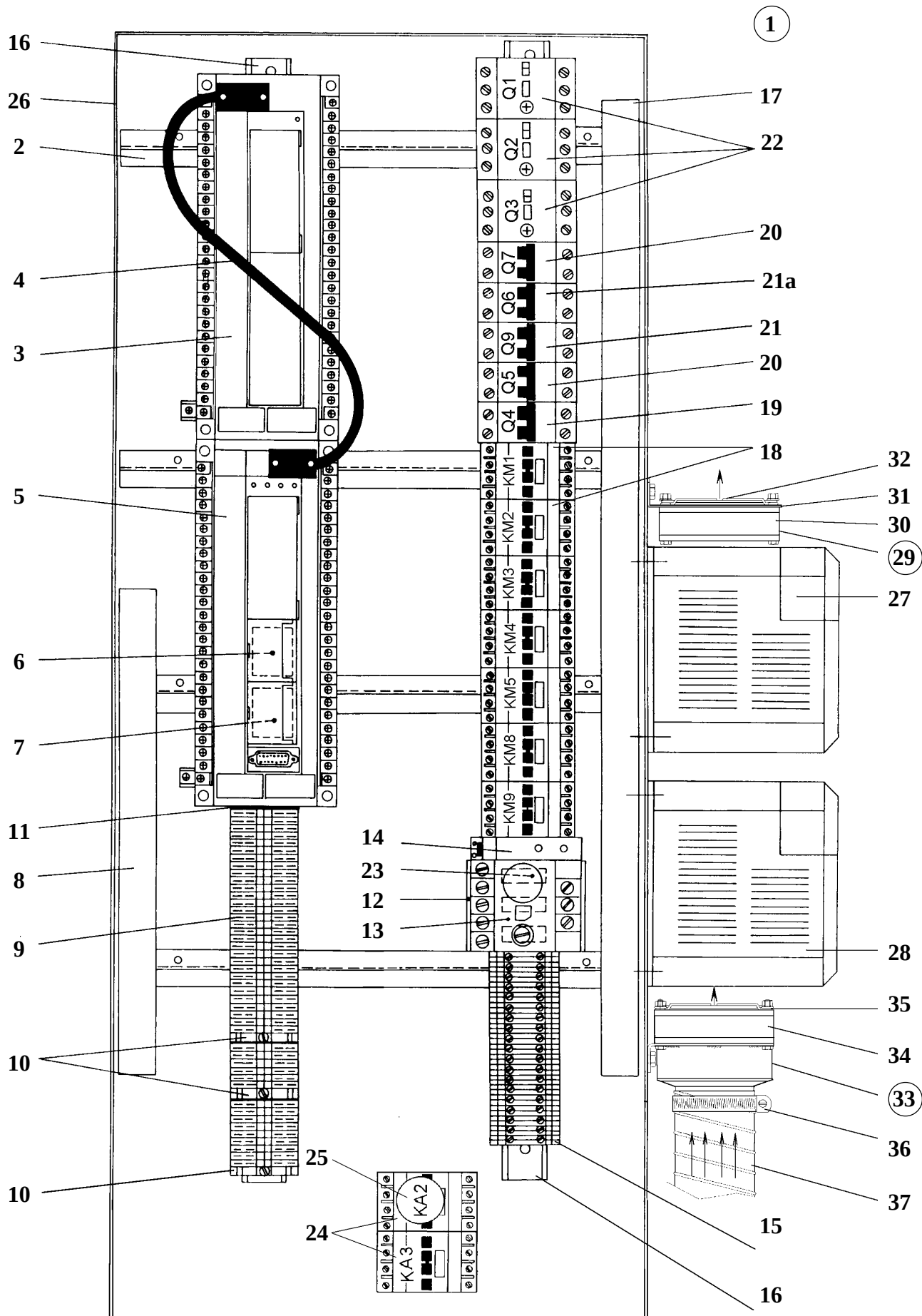


02102027				SPARE PARTS LIST			Chapter	Page
							22	44
CONTROL BOARD				Illustration	Edit.	Month		Year
				06100224	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005555	Console		to no 01700000 from no 01700001	
2	1			32005560	Rear plate			
3	1			72012089	Pressure reducing valve			
4	1			74014007	G 1/4" sleeve tube			
5	1			72060051	Manometer			
or	1			56000009	Kit - Manometer			
6	1			72044109	Tube 4x6 G 1/8" elbow			
7	1			72044110	Tube 4x6 G 1/4" elbow			
8	4			75015114	Plastic cap			
9	4			74010062	5 x 10 diameter screw			
10	4			75015115	Plastic washer			
11	1			32005825	Switch panel			
12	1			71054142	3 positions switch			
13	1			55005754	Control panel		complete	
14	1			55006020	* Electronic programmer			
15	1			71054139	* Yellow emergency stop			
16	1			71072040	* Yellow bright push-button			
17	1			71054132	* Red emergency stop			
18	1			71072038	* Red bright push-button			
19	2			71072037	* Red indicator			
20	5			71071052	* 230 volts neon lamp			
21	1			71072034	* Yellow indicator			
22	3			71072033	* Indicator body			
23	2			71072039	* Bright push-button body			
24	2			71054130	* O/C contact block			
25	1			71082382	* 0.63 amp. 250 volts fuse			
26	1			55005941	Threads strand			
27	1			32006075	Variator shielded cable			
28	-			72046055	4 x 6 diameter Rilsan tube			
29	-			72046136	6 x 8 diameter Rilsan tube			
30	2			72044152	G 1/4 elbow tube 6x8			

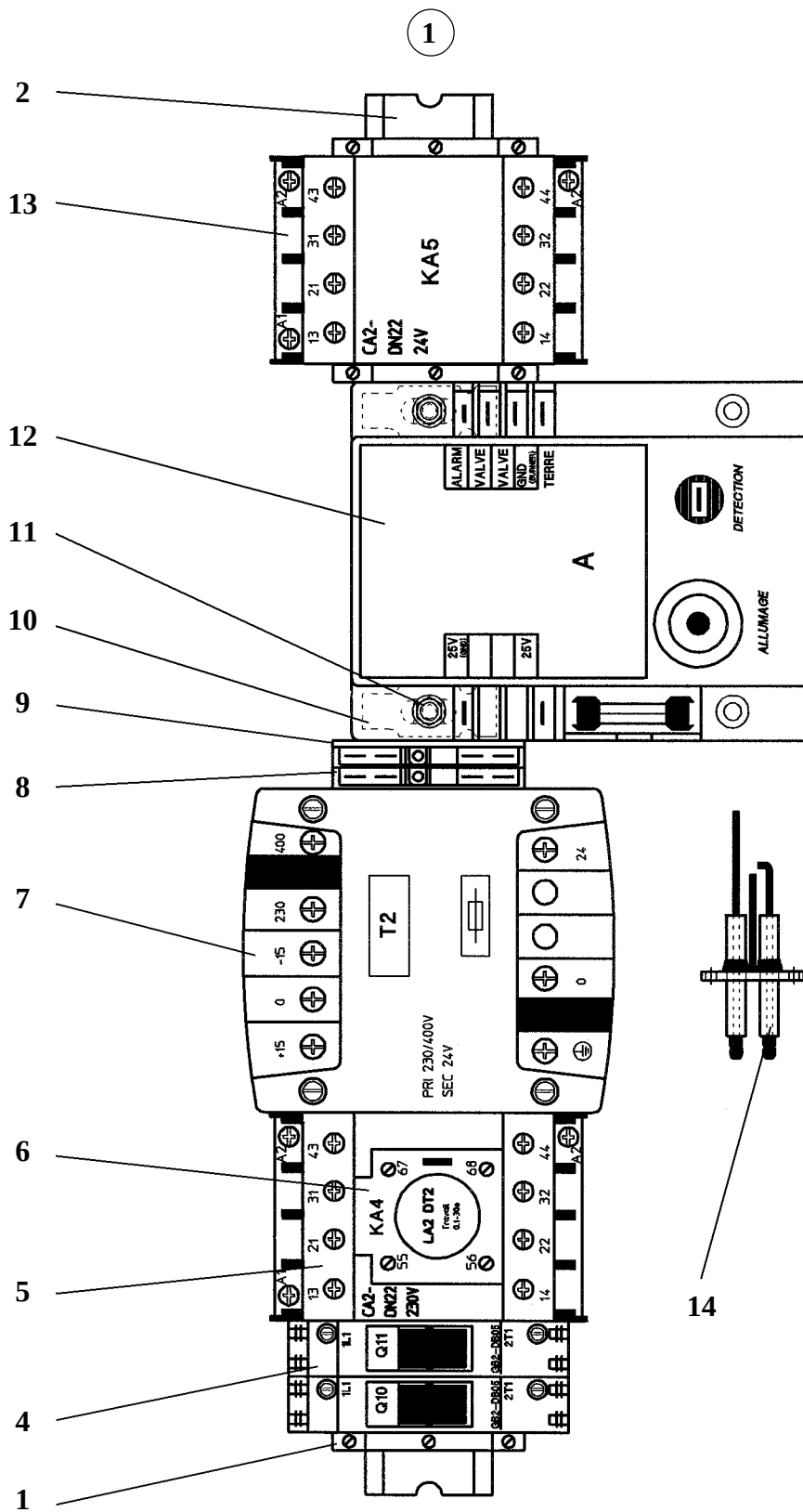
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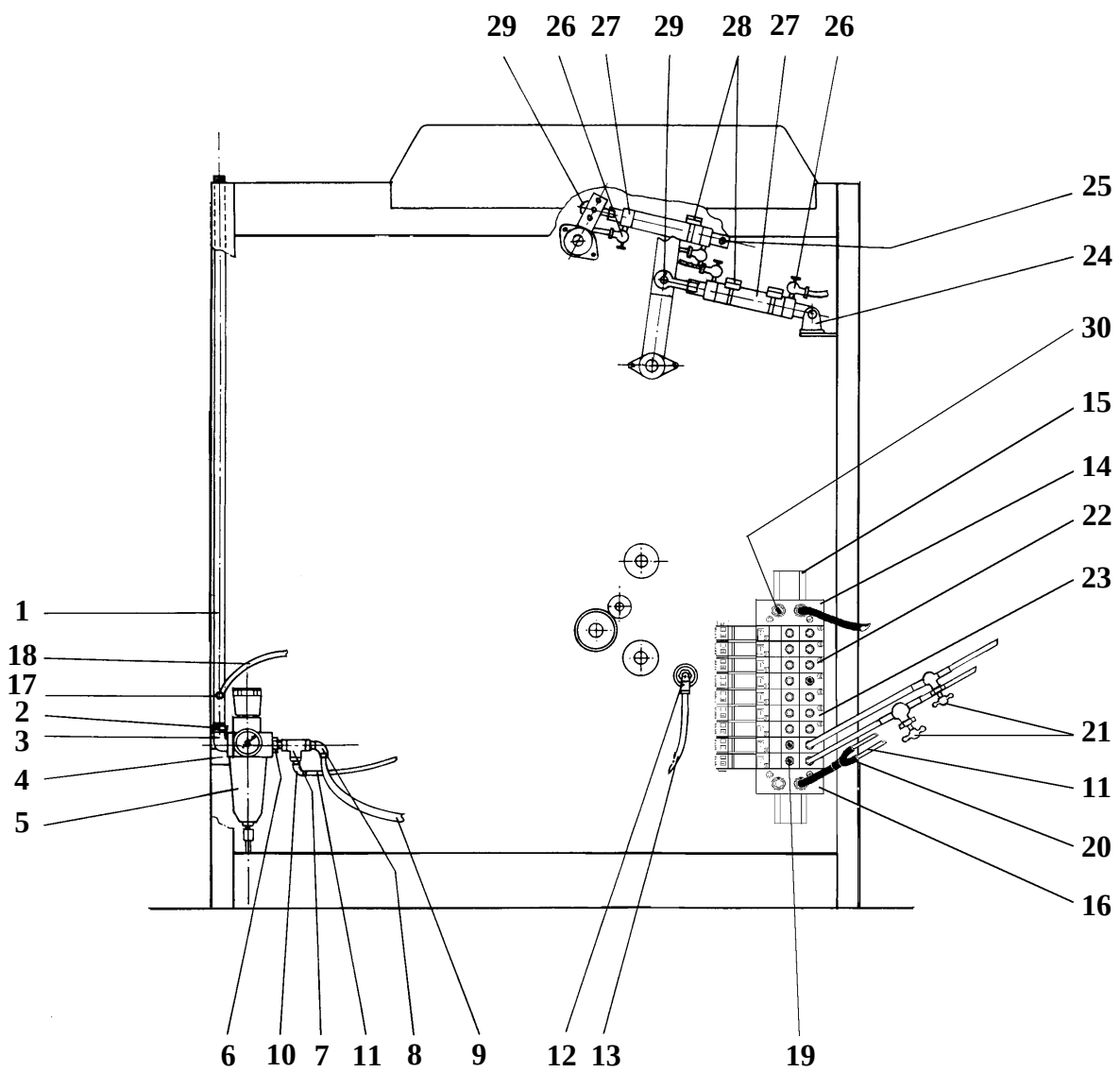
02102027				SPARE PARTS LIST			Chapter	Page
							23	46
CONTROL BOX				Illustration	Edit.	Month		
				06100271	01	02		
							Year	
							01	
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55004997	Control box		complete	
2	1			32005986	* Box			
3	1			71054139	* Yellow emergency stop			
4	1			71072040	* Yellow bright push button			
5	1			71054132	* Red emergency stop			
6	1			71072039	* Bright push button body			
7	2			71054130	* O/C contact block			
8	1			71071052	* 230 volts neon lamp			
9	1			32005987	Box flange			



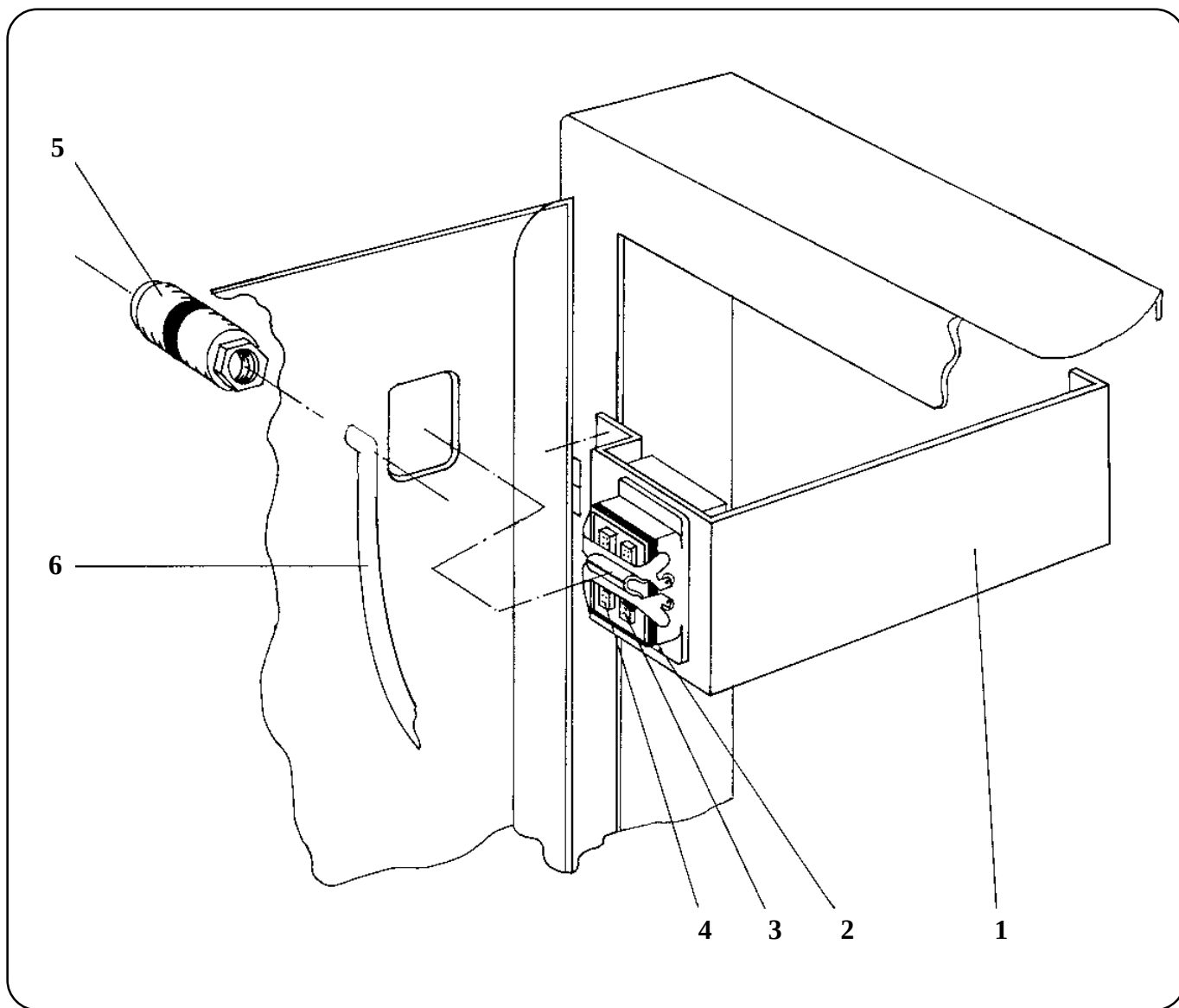
02102027				SPARE PARTS LIST			Chapter	Page
							24	48
SWITCH CABINET				Illustration	Edit.	Month		
				06100274	01	02		
Ite				Quantity	Article no.	Description	Info	Notes
1	1			55008115	230 volts control plate			complete
2	4			32005521	* Girder bar			
3	1			71060047	* Extension module			
4	1			71060048	* Chain cable			
5	1			71060040	* Programmable automate			
6	1			71060059	* EEprom memory			
or	1			32007598	* Programmer memory			
7	1			71060042	* Language cartridge			
8	0.5			71081007	* Chute			
9	52			71075033	* Connection terminal			
10	1			71075037	* Stop			
11	3			71075038	* End flange			
12	1			32005651	* Transformer support			
13	1			71021077	* 24 volts supply			
14	1			72060053	* Pneumo-electric interface			
15	19			71075058	* 2.5 mm ² earth terminal			
16	2			32005667	* 900 mm length profile			
17	0.9			71081007	* Chute			
18	7			71050061	* 9 amperes contactor			
19	1			71082144	* Two-pole breaker			
20	2			71082140	* Two-pole breaker			
21	1			71082190	* Two-pole breaker			steam heating only
21a	1			71082336	* Two-pole breaker			
22	3			71082137	* Three-pole breaker			
23	3			71081013	* Snap nut			
24	2			71050071	* Contactor			
25	1			71052043	* Time delay			
26	1			32005836	Switch cabinet			
27	1			32007525	Motion speed variator			
28	1			32007527	Fan speed variator			steam heating only
29	1			55007963	Fan set			(optional)
30	1			71020055	* Fan			
31	1			32007097	* Fan rectangular bracket			
32	1			71020056	* Protective grating			
33	1			55007952	Heater fan kit set			(optional)
34	1			71020055	* Fan			
35	1			71020056	* Protective grating			
36	4			72046137	* Collar			
37	1.5	m		75015135	* Ø 60 Flexible tube			



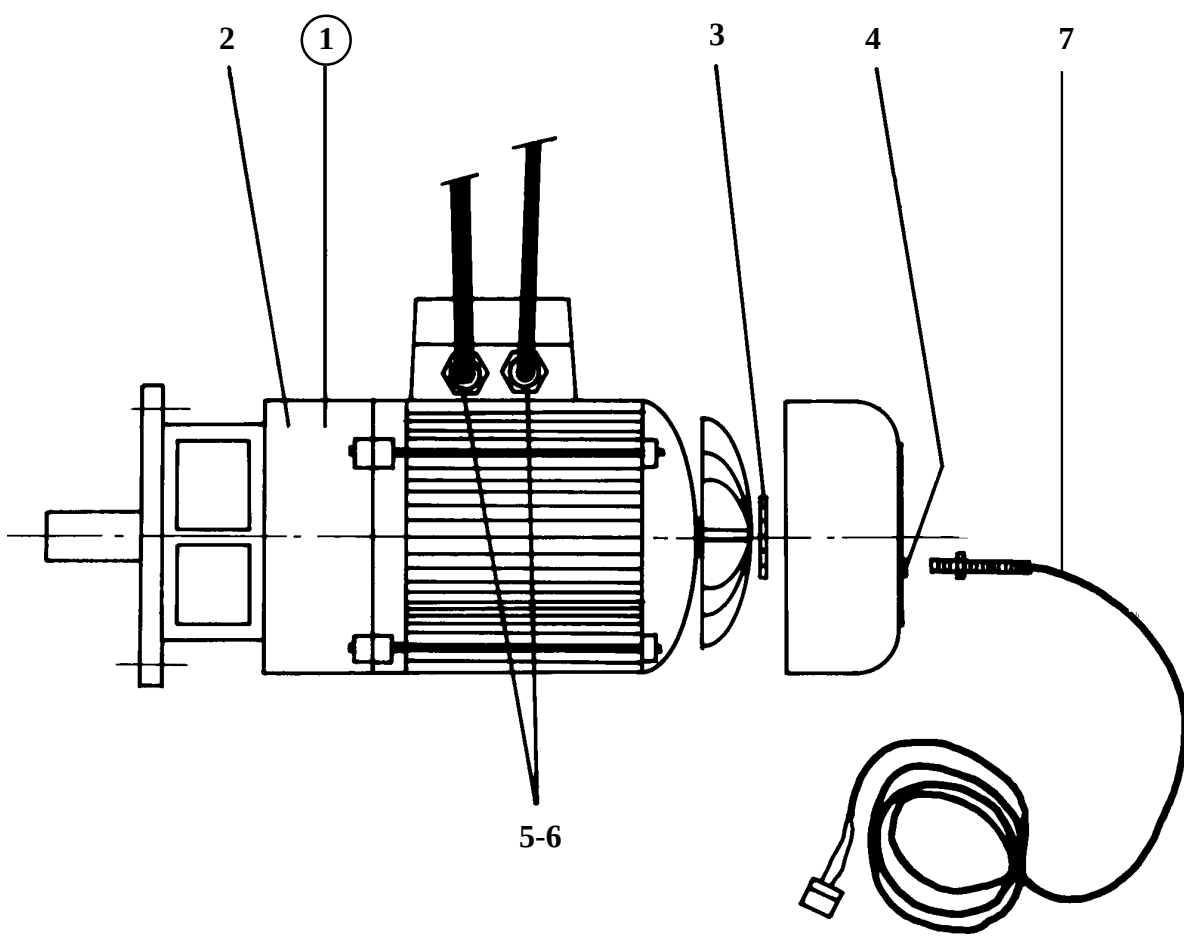
02102027				SPARE PARTS LIST				Chapter	Page
								25	50
GAS HEATING PLATE				Illustration		Edit.		Month	Year
				06100676		01		02	01
Ite	Quantity			Article no.	Description	Info	Notes		
1	1			55010461	Gas heating plate	1,2	complete		
2	1			32004371	* Compound profile, length : 400 mm	3			
3	3			71075058	* Earth terminal, 2.5 mm ²	3			
4	2			71082398	* Thermal circuit breaker	1,2			
5	1			71050071	* Contactor, 230 V	1,2			
6	1			71052041	* Time contact	1,2			
7	1			71021125	* Transformer, U.L 230/400-24 V	1,2	63 VA		
8	2			71075033	* Connection terminal	3			
9	1			71075038	* End flange	3			
10	2			71081013	* Snap nut	3			
11	2			74010061	* Screw	3			
12	1			71088035	* Ignition control module, U.L 24 V	1,2			
13	1			71050205	* Contactor, 24 V	1,2			
14	1			71088032	* Ionization/ignition electrode	1,2			



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							02	01
PNEUMATIC				Illustration	Edit.			
				06100495	01			
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			32005535	Air feeding pipe			
2	1			72043120	G 1/2 - 3/8" reduced connection			
3	1			72043019	G 3/8" elbow			
4	1			32005679	Support			
5	1			72012100	G 3/8" regulating filter			
6	1			72043014	G 1/4 - 3/8" reduced connection			
7	1			72043068	G 1/4" female T			
8	1			72044103	G 1/4" elbow Ø 8x10			
9	-			72046061	8/10 diameter Rilsan tube			
10	1			72044152	G 1/4" elbow Ø 6x8			
11	-			72046136	6/8 diameter Rilsan tube			
12	1			72044110	G 1/4" elbow Ø 4x6			
13	-			72046055	4/6 diameter Rilsan tube			
14	1			72020187	Right connection module			
15	1			31004660	300mm length profile			
16	1			72020186	Left connection module			
17	1			72044107	M5 straight connection			
18	-			72046124	2.7/4 diameter Rilsan tube			
19	3			72044145	4/6 Plug			
20	1			72044154	Plain Y Ø 6/8			
21	2			72012026	Needle valve tap			
22	1			72020185	9 electrovalves modular block			
23	9			72020181	* Ø 4/2 electrovalve module			
24	1			72020160	Jack fixing			
25	1			32005441	Jack articulation axis			
26	4			72044115	Debit regulator			
27	2			72020149	Jack			
28	3			71050167	Magnetic rectifier			
29	2			73011135	Articulation rod			
30	1			72044171	Ø 8 Plug			

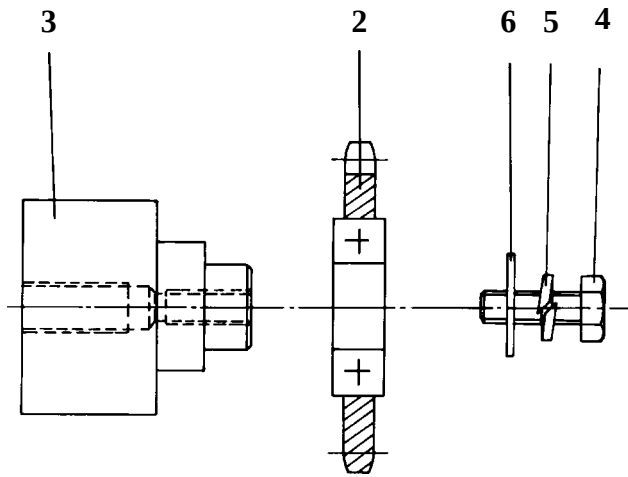


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								27	54
STACKER SUPPLY				Illustration		Edit.		Month	Year
				06100227		01		02	01
Ite	Quantity			Article no.	Description	Info	Notes		
1	1			32005640	Connection plug support				
2	1			71083045	32 points fixed connector				
3	1			71083043	1 to 16 female inner plug				
4	1			71083044	17 to 32 female inner plug				
5	1			72044141	Partition crossing body				
6	1			72046136	6/8 diameter rilsan tube				

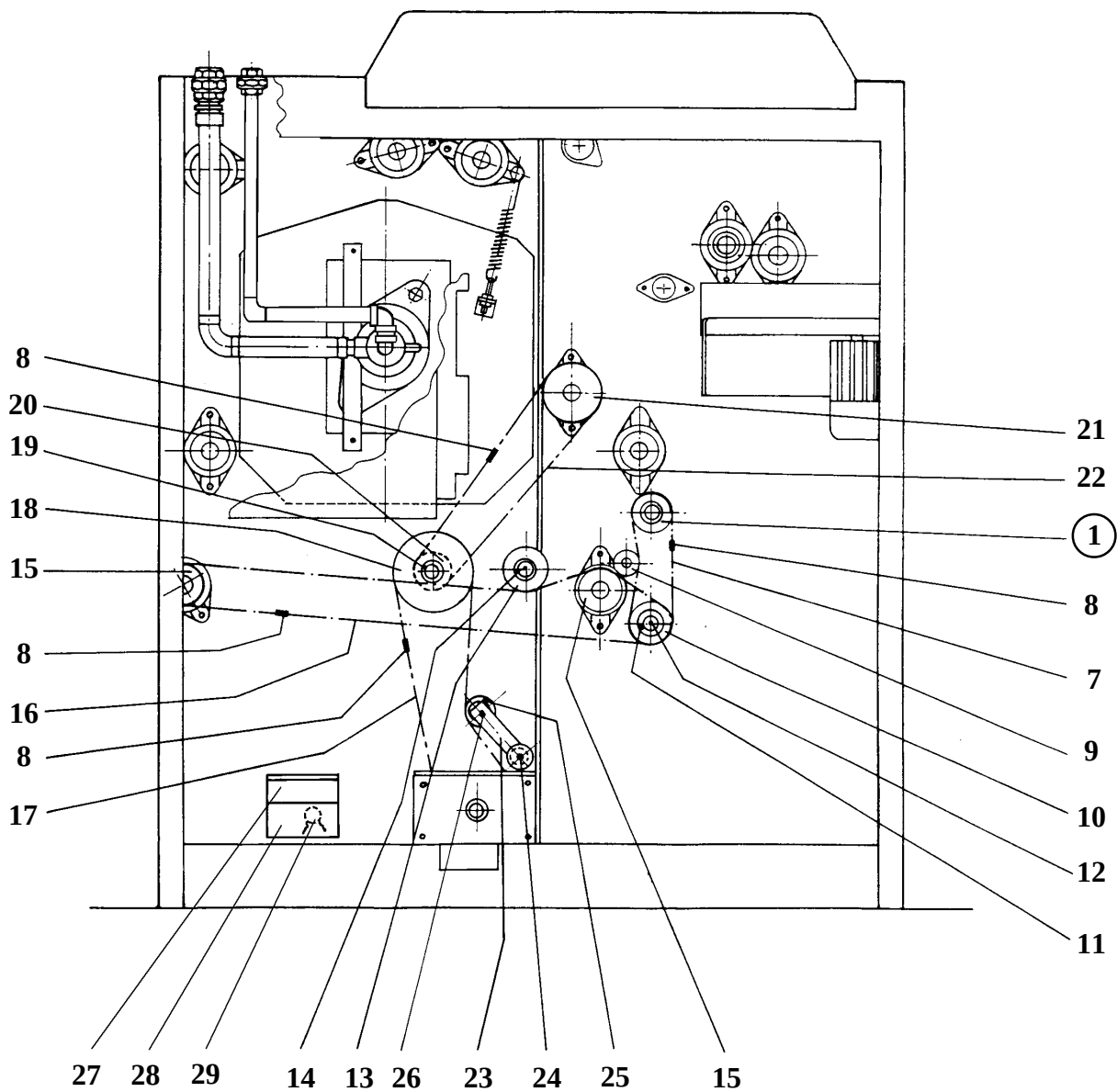


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							28	56
BACK-GEARED MOTOR				Illustration	Edit.	Month		Year
				06100116	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55005510	Back-geared motor		complete	
2	2			73026016	* Back-geared motor U.L, 0.37 kW			
3	1			32007555	* Speed-time chart			
4	1			74021053	* 8 diameter step 100 rivekle nut			
5	2			71079000	* Stuffing box			
6	2			71079025	* Reduction			
7	1			71050161	Inductive detector			

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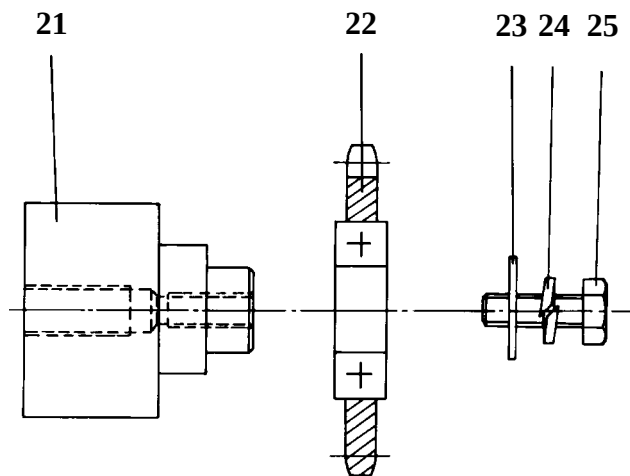


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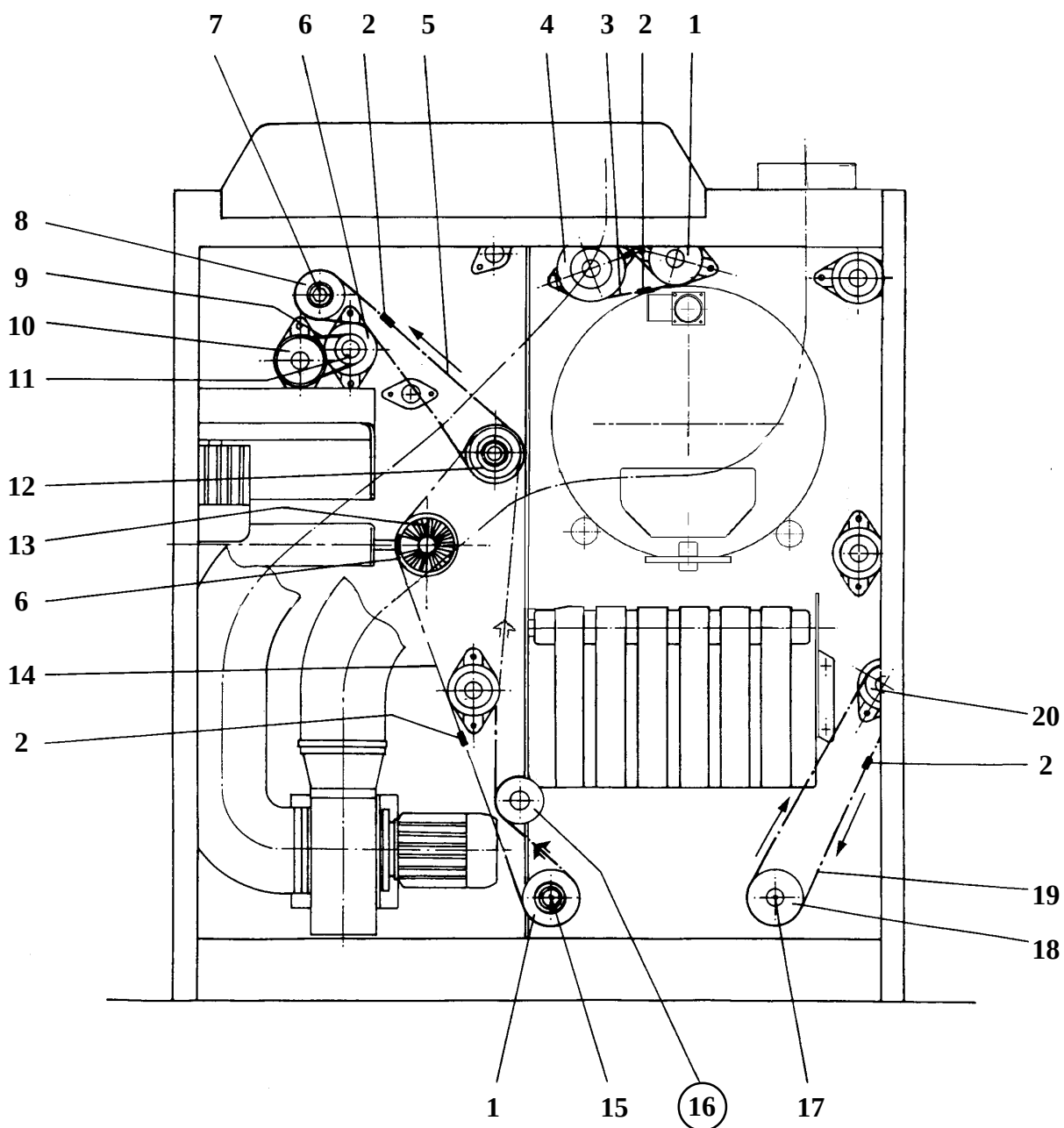
Edit.	Month	Year
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							29	58
LEFT SIDE MOTION				Illustration	Edit.	Month		Year
				06100135/277	01	02		1
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			55003169	17 teeth tension pinion		complete	
2	1			32004479	* 17 teeth tension pinion			
3	1			32004522	* Free pinion support			
4	1			74033007	* 8 x 20 diameter screw			
5	1			74022053	* 8 diameter washer			
6	1			74022013	* 8 diameter washer			
7	1			73021064	56 cm length chain			
8	4			73021065	12.7 step quick fastening strap			
9	1			32005450	11 teeth driving pinion			
10	1			32005447	17 teeth double pinion			
11	2			73011130	* Rolling			
12	1			32004521	Double pinion support			
13	1			32004479	17 teeth tension pinion			
14	1			32005618	Tension pinion support			
15	2			32005039	16 teeth blocked pinion			
16	1			73021064	169 cm length chain			
17	1			73021064	116 cm length chain			
18	1			32006179	16/38 teeth double pinion			
19	2			73011130	* Rolling			
20	1			32006178	Double pinion support			
21	1			32006284	22 teeth pinion			
22	1			73021064	99 cm length chain			
23	1			73021063	Tension arm			
24	1			32006411	Tension arm brace			
25	1			32005422	13 teeth pinion			
26	1			73011109	Rolling			
27	-			-	Not used			
28	-			-	Not used			
29	-			-	Not used			

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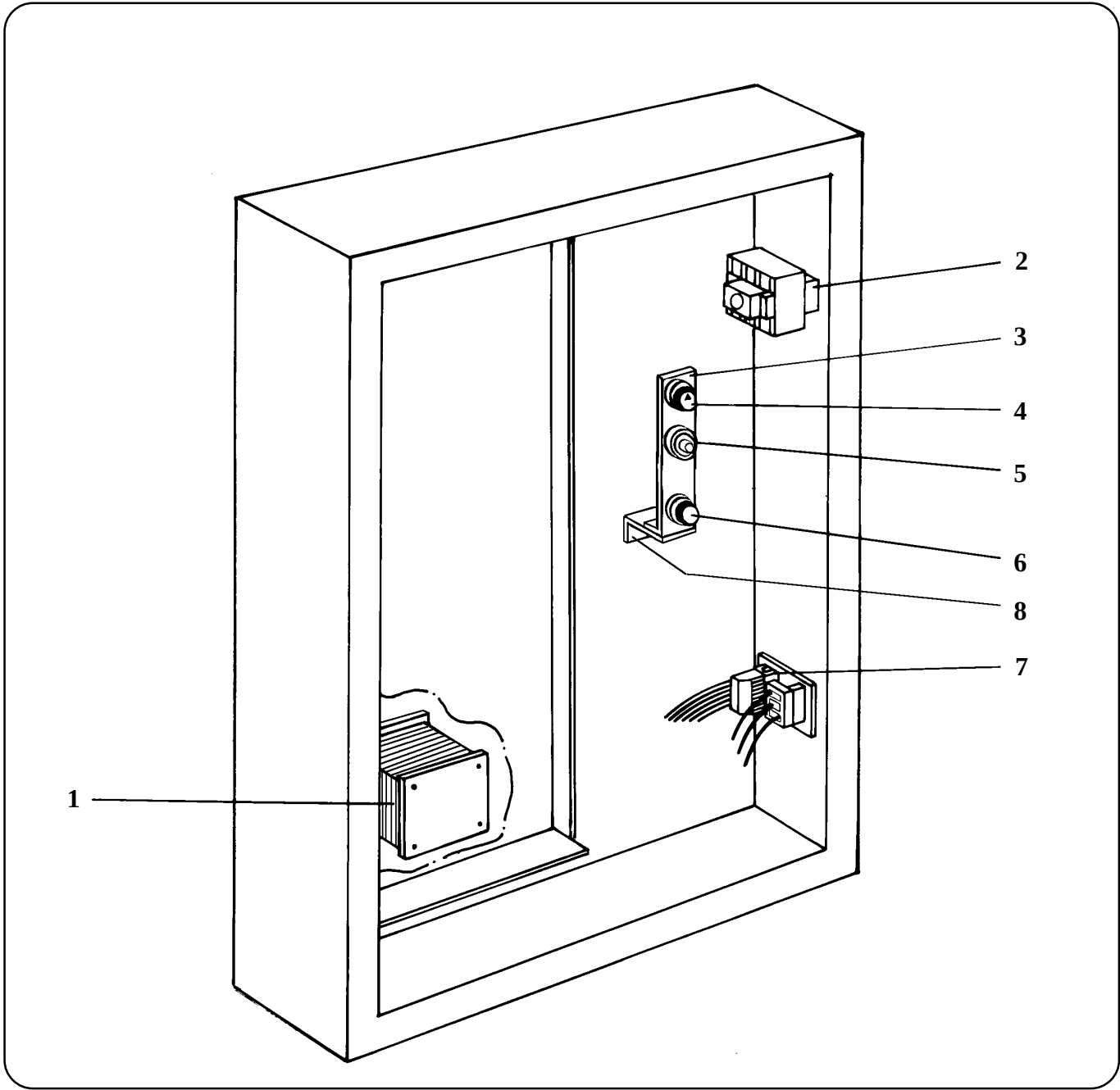
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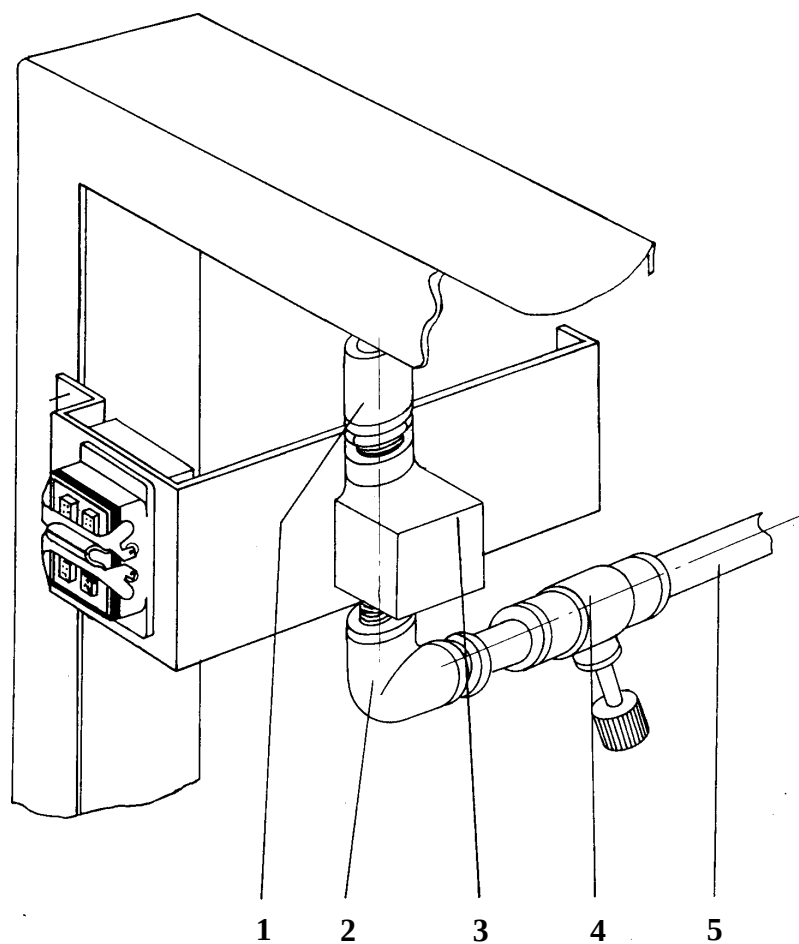
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							30	60
RIGHT SIDE MOTION (Gas heating)				Illustration	Edit.	Month		Year
				06100135/467	01	02		01
Ite	Quantity			Article no.	Description	Info	Notes	
1	2			32005616	20 teeth free wheel pinion		(see chapter 29) complete	
2	4			73021065	12.7 quick fastening strap			
3	1			73021064	56 cm length chain			
4	1			32004571	26 teeth pinion			
5	1			73021064	100 cm length chain			
6	2			32005979	22 teeth pinion			
7	1			32005618	Tension pinion support			
8	1			32004479	17 teeth tension pinion			
9	1			73016046	Belt			
10	1			32005475	Receiving pulley			
11	1			32004795	Driving pulley			
12	1			32005867	22/27 teeth double pinion			
13	1			32005516	Conical pinion free wheel			
14	1			73021064	193 cm length chain			
15	1			55005510	Back-geared motor			
16	1			55003169	17 teeth tension pinion			
17	1			73026017	Brake back-geared motor U.L			
18	1			32005642	15 teeth pinion			
19	1			73021064	105 cm length chain			
20	1			32004347	21 teeth pinion			
21	1			32004522	* Free pinion support			
22	1			32004479	* 17 teeth tension pinion			
23	1			74022013	* 8 diameter washer			
24	1			74022053	* 8 diameter washer			
25	1			74033007	* 8 x 20 diameter screw			



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								31		62					
ELECTRIC SUPPLY AND HEATING CONTROL								Illustration		Edit.		Month		Year	
								06100427		01		02		01	
Ite	Quantity			Article no.	Description				Info	Notes					
1	1			71021091	1000 VA Transformer										
2	1			71054137	Three-pole switch, 25 amps										
3	1			32005627	Combined switch support										
4	1			71030052	Safety thermostat, 190 °C										
5	1			71030052	Safety thermostat, 190 °C										
6	1			71030046	Safety thermostat, 0-220 °C										
7	1			71082266	CITEL accomnodating connection										
8	1			-	Not used										



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BLOWING PNEUMATIC DEVICE ON FEEDING SMALL WHEELS				Illustration		Edit.	32	64
				06100280		01	Month	Year
							02	10
Ite	Quantity			Article no.	Description	Info	Notes	
1	1			72044102	G 1/4" Ø 8/10 right connection			
2	1			72044103	8/10 diameter G 1/4"elbow			
3	1			72011112	Electrovalve			
4	1			72044138	8/10 diameter debit adjustment			
5	-			72046061	8/10 diameter rilsan tube			